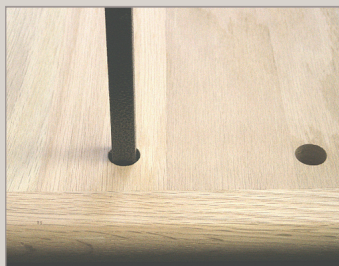


QUICK INSTALLATION REFERENCE



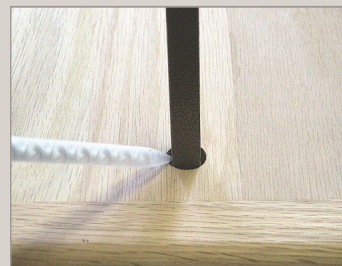
STEP 1.

Bore 5/8 inch holes in tread to accept the baluster bases.



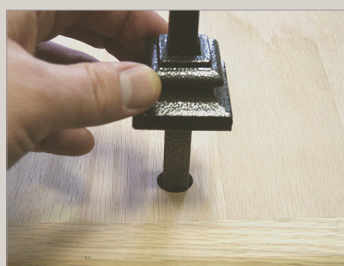
STEP 2.

Cut baluster bases to height using a saw with a metal cutting blade and insert bases into tread.



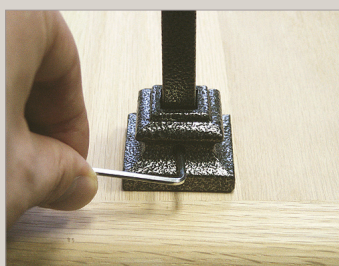
STEP 3.

Using the epoxy with a hardening agent, fill the hole surrounding the baluster.



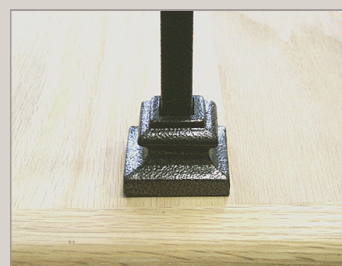
STEP 4.

Drop corresponding 1/2 inch or 9/16 inch shoe over baluster.



STEP 5.

Tighten the shoe to the baluster using a hex wrench.



STEP 6.

Repeat on remaining balusters.



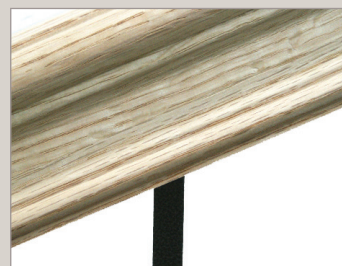
STEP 7.

All Fitts Industries, Inc. iron balusters come with a 1/2 inch diameter pin. Bore 1/2 inch holes in the handrail to accept baluster pins.



STEP 8.

Apply epoxy to all holes, limiting amount slightly to guard against runoff or dripping.



STEP 9.

Place rail onto corresponding balusters. Fit should be snug. If needed lay a scrap softwood block on the rail and gently tap into place with a wooden mallet.