## Fittsm.




## TABLE OF CONTENTS

## WOOD SPECIES OFFERING

## 00 | Inside left flap

## IRON

06 | Finish Options
07 | Iron Collections
17 | Hollow Iron
19 | Iron Newels
20 | Iron Accessories $\qquad$
HARDWOOD
Box Newels
29 Loft
30 | Eased Edge Products


31 | Mission • Post-to-Post
32 | Craftsman • Post-to-Post
33 | Sheraton Twist • Post-to-Post \& Over-the-Post
35 | Sheraton • Post-to-Post \& Over-the-Post
37 | Canterbury • Post-to-Post \& Over-the-Post
39 | Hampton • Post-to-Post \& Over-the-Post
41 | Lexington • Post-to-Post \& Over-the-Post
43 | Traditional • Post-to-Post \& Over-the-Post

## STRUCTURAL \& ACCENT COMPONENTS

```
45 | Handrail Profiles
47 | Handrail Fittings
50 | Starting Steps
51 | Treads & Risers
52 | Mouldings
53 | Hardware & Tools
```


## HEMLOCK

56 | About Hemlock
57 | Hemlock Collections
62 | Hemlock Accessories

## LIFE \& STYLE INSPIRATIONS

65 | Architecturally Inspired Stair Systems
69 | Basic Stair Design


70 | 7 Simple Steps to Selecting Your Perfect Staircase
71 | Photo Gallery

## GLOSSARY \& INDEX

```
85 | Glossary Terms & Definitions
86 | Index
```

BASICS
89 Why Fitts?

## WWW.FITTS.COM <br> NEW WEBSITE FEATURES



Our updated website now features an electronic catalog and interactive stair design tool. It is constantly being updated with new products, blog posts, and a dealer locator.

## Iron Baluster Layout Simulator

Fitts' new interactive stair design tool allows you to simplify the process of designing an iron stair layout that fits your style. It's as easy as drag and drop!



I RON


# DESIGNER FINISHES 

8 UNIQUE \& TIMELESS FINISHES


BLACK


RUBBED BRONZE


BLACK SATIN


SILVER \& BLACK


ANTIQUE NICKEL


ANTIQUE BRONZE


RUBBED COPPER


ASH GRAY

```
LINZ
```




FIH5563-44


FIH5558-44


FIH5559-44


FI3104
Shoe with Screw Attachments

| Forged Iron Balusters |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | $A B$ | AN | RB | AG | Size | Size |
| FIH5563-44 | x | x |  |  |  |  | x | Rectangle Modern | 1/2" $\times 44^{\prime \prime}$ |
| FIH5558-44 | x | x |  |  |  |  | x | Two Rectangle Modern | 1/2" $\times 44^{\prime \prime}$ |
| FIH5559-44 | x | x |  |  |  |  | x | Three Rectangle Modern | 1/2" $\times 44^{\prime \prime}$ |
| FIH5564-44 | x | x |  |  |  |  | x | Oval Modern | 1/2" $\times 44$ " |
| Forged Iron Shoes |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | AB | AN | RB | AG | Size | Size |
| FI3101-1-1/4 | x | x | x | X | x | x | x | Iron Shoe 1-1/4" Base | 1/2" |
| FI3101 | x | x | x | x | x | x | x | Iron Shoe 1-1/2" Base | 1/2" |
| FI3104 | x | x | x | x | x | x | x | Shoe/Screw | 1/2" |
| FI3102 | x | x | x | x | x | x | x | Iron Pitch Shoe | 1/2" |

COPENHAGEN


FIH5577-44

FIH5578-44


FI3106
Shoe with Round Base



FI3107
Shoe with 1-1/2" Base

| Forged Iron Balusters |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | $A B$ | AN | RB | Description | Size | Weight / Each (lbs) |
| FIH5577-44 |  | x |  |  |  |  | 9/16" Spoon Round Collar | 9/16" $\times 44^{\prime \prime}$ | 1.65 |
| FIH5578-44 |  | x |  |  |  |  | 9/16" Spoon 2 Round Collar | 9/16" $\times 44^{\prime \prime}$ | 1.95 |
| FIH5576-44 |  | x |  |  |  |  | 9/16" Round Tube | $9 / 16^{\prime \prime} \times 44^{\prime \prime}$ | . 85 |
| FIH5579-44 |  | x |  |  |  |  | 9/16" Round One Collar | $9 / 16^{\prime \prime} \times 44^{\prime \prime}$ | 1.65 |
| FIH5580-44 |  | x |  |  |  |  | 9/16" Round Two Collar | 9/16" $\times 44$ " | 1.95 |
| Forged Iron Shoes |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | $A B$ | AN | RB | Description | Size | Weight / Each (lbs) |
| FI3106 |  | x |  |  |  |  | Shoe Round Base | 9/16" | 0.14 |
| FI3108 |  | x |  |  |  |  | Pitch Shoe $38^{\circ}$ | 9/16" | 0.14 |
| FI3107 |  | x |  |  |  |  | Shoe 1-1/2" Base | 9/16" | 0.14 |
| $\mathrm{B}=$ Black $\bullet \mathrm{BS}=$ Black Satin $\bullet \mathrm{SB}=$ Silver \& Black $\bullet \mathrm{AB}=$ Antique Bronze $\bullet \mathrm{AN}=$ Antique Nickel $\bullet \mathrm{RB}=$ Rubbed Bronze |  |  |  |  |  |  |  |  |  |
| *Finishes va <br> **Product av | ase <br> bilit | pow | war | oces se lo |  |  |  |  |  |



FI5573-44


FI3101-5
Shoe with 1-1/2" Base


FI3104-5
Shoe with Screw Attachments


FI3102-5
Pitch Shoe $38^{\circ}$

| Forged Iron Balusters |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI5573-44 | x | x |  |  |  | x | Round One Ball | 1/2" $\times 44$ " | 2 |
| FI5574-44 | x | $\times$ |  |  |  | x | Round Two Balls | 1/2" $\times 44^{\prime \prime}$ | 2.25 |
| FI5575-44 | x | x |  |  |  | x | Round Plain | 1/2" $\times 44^{\prime \prime}$ | 1.75 |
| Forged Iron Shoes |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | $A B$ | AN | RB | Description | Size | Weight / Each (lbs) |
| FI3101-5 | x |  |  |  |  | x | Round Shoe | 1/2" | 0.14 |
| FI3104-5 | $\times$ | x |  |  |  | x | Shoe/Screw Round | 1/2" | 0.15 |
| FI3102-5 | $\times$ | x |  |  |  | x | Iron Pitch Round Shoe | 1/2" | 0.13 |




Bar Stock Detail
1/2" Square

| Forged Iron Balusters |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI5518-44 | x | X |  | x | x |  | Twist/Butterfly/Leaf | 1/2" $\times 44$ " | 3.75 |
| FI5519-44 | x | x |  | x | x |  | Twist/Butterfly/Scroll | 1/2" $\times 44$ " | 3.75 |
| FI5500-44 | x |  | x | X | x | x | 7 " Scroll | 1/2" $\times 44$ " | 5.4 |
| FI5501-44 | X | x | x | x | x | x | 4-1/4" Code Scroll | 1/2" $\times 44$ " | 5.2 |
| Forged Iron Shoes |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI3101-1-1/4 | x | x | x | x | x | x | Iron Shoe 1-1/4" Base | 1/2" | 0.14 |
| FI3101 | x | x | x | x | x | x | Iron Shoe 1-1/2" Base | 1/2" | 0.14 |
| FI3104 | x | x | x | x | x | x | Shoe/Screw | 1/2" | 0.15 |
| FI3102 | x | x | X | x | x | x | Iron Pitch Shoe | 1/2" | 0.15 |

*Shoes enlarged to show detail.
*Hollow
versions of
these balusters
available on
pages 17-18.
$\mathrm{B}=$ Black $\bullet \mathrm{BS}=$ Black Satin $\bullet \mathrm{SB}=$ Silver \& Black $\bullet \mathrm{AB}=$ Antique Bronze $\bullet \mathrm{AN}=$ Antique Nickel $\bullet \mathrm{RB}=$ Rubbed Bronze
*Finishes vary based on powdercoating process
**Product availability may vary by warehouse location
*Shoes enlarged to show detail.
*Hollow versions of these balusters available on pages 17-18.


## TAVISTOCK



FI5541-44


FI5542-44


FI3101-2
Shoe with 1-1/2" Base


FI3104-2
Shoe with Screw Attachments


FI5545-44


FI3102-2
Pitch Shoe $38^{\circ}$


| Forged Iron Balusters |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI5541-44 | x | x | x | x | x |  | Ribbed Spoon Knuckle | 9/16" $\times 44$ " | 3.7 |
| FI5542-44 | x | x | x | x | x |  | Ribbed Two Spoon/Knuckle | 9/16" $\times 44$ " | 2.9 |
| FI5545-44 | x | x | x | x | x |  | Ribbed Spoon Knuckle/Basket | 9/16" $\times 44$ " | 2.9 |
| FI5540-44 | x | x | x | x | x |  | Ribbed Plain Bar | 9/16" $\times 44$ " | 2.75 |
| Forged Iron Shoes |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI3101-2 | x | X | x | x | x | x | Iron Shoe | 9/16" | 0.14 |
| FI3104-2 | X | x | x | x |  |  | Shoe/Screw | 9/16" | 0.14 |
| FI3102-2 | X | $\times$ | x | x | x | x | Iron Pitch Shoe | 9/16" | 0.15 |

$\mathrm{B}=$ Black $\bullet \mathrm{BS}=$ Black Satin $\bullet \mathrm{SB}=$ Silver \& Black $\cdot \mathrm{AB}=$ Antique Bronze $\cdot \mathrm{AN}=$ Antique Nickel $\bullet \mathrm{RB}=$ Rubbed Bronze
*Finishes vary based on powdercoating process
**Product availability may vary by warehouse location


FI5571-44
FI5572-44


FI5531-44


FI3104-2
Shoe with Screw Attachments


FI3102-2
Pitch Shoe $38^{\circ}$

| Forged Iron Balusters |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI5571-44 | X | x | x | x |  |  | Hammered One Ball | 9/16" $\times 44^{\prime \prime}$ | 2.9 |
| FI5572-44 | x | x | x | x |  |  | Hammered Two Ball | 9/16" $\times 44^{\prime \prime}$ | 2.9 |
| FI5530-44 | X | x | x | x |  |  | Hammered Edge | 9/16" $\times 44^{\prime \prime}$ | 2.75 |
| FI5531-44 | X | x | X | x |  |  | Arrow / Flower | 9/16" $\times 44^{\prime \prime}$ | 4 |
| FI5532-44 | X | x | x | x |  |  | Two Arrows | $9 / 16^{\prime \prime} \times 44^{\prime \prime}$ | 4 |
| FI5533-44 | x | x | x | x |  |  | Two Arrows/ Butterfly | 9/16" $\times 44{ }^{\prime \prime}$ | 3.7 |
| Fl5536-44 | x | x | x | x |  |  | Two Arrows/Basket | 9/16" $\times 44$ " | 3.1 |
| Forged Iron Shoes |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI3101-2 | x | x | x | x | x | x | Iron Shoe | 9/16" | 0.14 |
| FI3104-2 | x | x | X | x |  |  | Shoe/Screw | 9/16" | 0.14 |
| FI3102-2 | X | X | X | x | x | $x$ | Iron Pitch Shoe | 9/16" | 0.15 |

$\mathrm{B}=$ Black $\bullet \mathrm{BS}=$ Black Satin $\bullet \mathrm{SB}=$ Silver \& Black $\bullet \mathrm{AB}=$ Antique Bronze $\bullet \mathrm{AN}=$ Antique Nickel $\bullet \mathrm{RB}=$ Rubbed Bronze
*Finishes vary based on powdercoating process
**Product availability may vary by warehouse location
*Shoes enlarged to show detail.
*Hollow versions of these balusters available on pages 17-18


## BORDEAUX



3/4" HOLLOW IRON




FI3101-3
Shoe with 1-1/2" Base

FIH5561-LG-44
(Fixed Knuckle)


FI3102-3
Pitch Shoe $38^{\circ}$


## HOLLOW IRON



FIH5501-44

BORDEAUX



FIH5512-44
FIH5515-44

FIH5516-44
FIH5560-44

PROVENCE


## HOLLOW IRON



## IRON NEWEL POSTS



FI4115-48


FI4121-48


FI4141-48


FI3400
Newel Attachment \&
Shoe with Screws and Wrench

| Forged Iron Newels |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| Fl4111-48 | x | x | x | x |  |  | One Twist | $1-3 / 16^{\prime \prime} \times 48{ }^{\prime \prime}$ | 18 |
| Fl4115-48 | x | $\times$ | x | x |  |  | Two Twist One Basket | $1-3 / 16^{\prime \prime} \times 48^{\prime \prime}$ | 20 |
| Fl4121-48 | x | x | x | x |  |  | One Ribbon | 1-3/16" $\times 48{ }^{\prime \prime}$ | 18 |
| Fl4141-48 | $\times$ | $\times$ | x | $\times$ |  |  | Spindle/Knuckle | 1-3/16" $\times 48$ " | 21 |
| $\mathrm{B}=$ Black $\cdot \mathrm{BS}=$ Black Satin $\bullet \mathrm{SB}=$ Silver \& Black $\cdot \mathrm{AB}=$ Antique Bronze AN = Antique Nickel $\cdot \mathrm{RB}=$ Rubbed Bronze |  |  |  |  |  |  |  |  |  |
| * Finishes vary based on powdercoating process <br> ** Product availability may vary by warehouse location |  |  |  |  |  |  |  |  |  |
| Forged Iron Shoes and Knuckles |  |  |  |  |  |  |  |  |  |
| Part \# | B | BS | SB | AB | AN | RB | Description | Size | Weight / Each (lbs) |
| FI3400 | $\times$ | x | x | x |  |  | Newel Shoe | 1-3/16" | 3 |
| * Finishes vary based on powdercoating process <br> ** Product availability may vary by warehouse location |  |  |  |  |  |  |  |  |  |

*Shoe enlarged to show detail.

# IRON ACCESSORIES <br> SHOES \& TOOLS 

## SHOES \& KNUCKLE FOR SQUARE 1/2" BALUSTERS



FI3101-1-1/4
Shoe with 1-1/4" Base


FI3101
Shoe with 1-1/2" Base


FI3104
Shoe with Screw Attachments


FI3102
Pitch Shoe $38^{\circ}$


FI3103
Decorative Knuckle

## SHOES FOR SQUARE 9/16" BALUSTERS



FI3101-2
Shoe with 1-1/2" Base


FI3104-2
Shoe with Screw Attachments


FI3102-2
Pitch Shoe $38^{\circ}$



FI3101-5
Shoe with 1-1/2" Base


FI3104-5 Shoe with Screws


FI3102-5 Pitch Shoe $38^{\circ}$


FI3106 Shoe with Round Base Shoe with 1-1/2" Base


FI3108
Pitch Shoe $38^{\circ}$

TOOLS \& ACCESSORIES FOR INSTALLATION


FI3200-NZ Nozzle


FI3200-EF Two-Part Epoxy


FI3200
Epoxy Gun

## 

| FI3101 | $x$ | $x$ | $x$ | $x$ | $x$ | $x$ | $x$ | $x$ | Iron Shoe |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :--- |
| FI3101-1-1/4 | $x$ | $x$ | $x$ | $x$ | $x$ | $x$ | $x$ | $x$ | Iron Shoe 1-1/4" Base | FI3101-2 FI3101-5 FI3101-NS FI3102 FI3102-2

FI3102-5
FI3103
FI3103
FI3104
FI3104-5

| FI3104-5 | $x$ |
| :--- | :--- |
| FI3105 | $x$ |


Fl3106 $x$ Shoe Round Bas


| Fl3108 | $x$ Iron Pitch Shoe |
| :--- | :--- | :--- | :--- | :--- |

$B=$ Black $\bullet B S=$ Black Satin $\bullet S B=$ Silver \& Black $\bullet A B=$ Antique Bronze
$\mathrm{AN}=$ Antique Nickel $\bullet \mathrm{RB}=$ Rubbed Bronze $\bullet \mathrm{ORC}=$ Oil Rubbed Copper $\bullet \mathrm{AG}=$ Ash Gray

* Finishes vary based on powdercoating process
** Product availability may vary by warehouse location


FI3001
Hex Wrench for Iron Shoes

Touch Up Pen Colors

| FI3300-B | Black |
| :--- | :--- |
| FI3300-BS | Black Satin |
| FI3300-BRNZ | Bronze |
| FI3300 NCKL | Nickel |
| FI3300-COPR | Copper |

FI3300
Touch Up Pens (Sold individually)


To replicate forged iron finishes, use the following color combinations:

- Black

Black Touch Up Pen

- Black Satin

Black Satin Touch Up Pen

- Antique Bronze

Bronze \& Black Touch Up Pens

- Silver \& Black

Nickel \& Black Satin Touch Up Pens

- Antique Nickel

Nickel \& Black Touch Up Pens

- Rubbed Bronze

Bronze \& Copper Touch Up Pens

## HARDWOOD



# BOX NEWEL POSTS <br> 6-1/4" FIXED BASE 




F4091-FP
Flat Recessed Panel


Pyramid Cap Detail All 4091 newels include flat and pyramid caps


Fluted Detail


Routed Panel Detail


Flat Panel Detail
AVAILABLE IN THE FOLLOWING SPECIES:

| Box Newel Dimensions |  |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Base <br> Height | Base <br> Width | Shaft <br> Width | Detail <br> Height | Neck Mould <br> to Cap Height | Overall <br> Height |  |  |
| F4091 | $24^{\prime \prime}$ | $6-1 / 4^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | --- | $5-1 / 2^{\prime \prime}$ | $55^{\prime \prime}$ |  |  |
| F4091-FL | $24^{\prime \prime}$ | $6-1 / 4^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | $5-1 / 2^{\prime \prime}$ | $55^{\prime \prime}$ |  |  |
| F4091-RP | $24^{\prime \prime}$ | $6-1 / 4^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | $5-1 / 2^{\prime \prime}$ | $55^{\prime \prime}$ |  |  |
| F4091-FP | $24^{\prime \prime}$ | $6-1 / 4^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | $5-1 / 2^{\prime \prime}$ | $55^{\prime \prime}$ |  |  |
| F4091-PR | $24^{\prime \prime}$ | $6-1 / 4^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | --- | $5-1 / 2^{\prime \prime}$ | $55^{\prime \prime}$ |  |  |



F4090 \& F4091 PLAIN NEWELS ALSO AVAILABLE IN THE FOLLOWING SPECIES:


## BOX NEWEL POSTS

3-1/2" BASE

## NEWEL CAP KITS

THE PERFECT ACCENT FOR PRIMED BOX NEWELS
Newel cap kits provide versatility for pre-primed box newel posts. Each kit includes a flat top, pyramid top, and base moulding. Each cap is easily applied with construction adhesive. Kits are sold separately. When ordering, specify 35KIT for 4090 newels or 475 -KIT for 4091 newels. F35 kits can also be used with Fitts' F4000 and F4001 newels (pictured on page 32).


[^0]
# BOX NEWEL POSTS <br> 4-1/2" ADJUSTABLE BASE 



Pyramid Cap Detail All 4075, 4076 \& 4090 newels include flat and pyramid caps

*Each 4090 includes a loose adjustable base to create taller intermediate newels.


| Box Newel Dimensions |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Base <br> Height | Base <br> Width | Shaft <br> Width | Detail <br> Height | Neck Mould <br> to Cap Height | Overall <br> Height |  |
| F4090 | $24^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | --- | $6^{\prime \prime}$ | $55^{\prime \prime}$ |  |
| F4090-FL | $24^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | $6^{\prime \prime}$ | $55^{\prime \prime}$ |  |
| F4090-RP | $24^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | $6^{\prime \prime}$ | $55^{\prime \prime}$ |  |
| F4090-PR | $24^{\prime \prime}$ | $4-1 / 2^{\prime \prime}$ | $3-1 / 2^{\prime \prime}$ | --- | $6^{\prime \prime}$ | $55^{\prime \prime}$ |  |

Please note: In order to stay at the forefront of design and technology, from time to time Fitts makes modifications to its products. Box newel cap designs have been adapted over the years to meet customer demands. Some gallery photos may show previous versions of Fitts' box newels that have radius mouldings that have changed over time. Current box newels come with the flat and pyramid caps pictured above.


AVAILABLE IN THE FOLLOWING SPECIES:


Red Oak Hard Maple


Poplar


Alder

F4090 \& F4091 PLAIN NEWELS ALSO AVAILABLE IN THE FOLLOWING SPECIES:


White Oak Hemlock




AVAILABLE IN THE FOLLOWING SPECIES:


| Box Newel Dimensions |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Base <br> Height | Base <br> Width | Shaft <br> Width | Detail <br> Height | Neck Mould <br> to Cap Height | Overall <br> Height |  |
| F4097 | $24^{\prime \prime}$ | $7-1 / 4^{\prime \prime}$ | $6^{\prime \prime}$ | --- | --- | $55^{\prime \prime}$ |  |
| F4097-FL | $24^{\prime \prime}$ | $7-1 / 4^{\prime \prime}$ | $6^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | --- | $55^{\prime \prime}$ |  |
| F4097-RP | $24^{\prime \prime}$ | $7-1 / 4^{\prime \prime}$ | $6^{\prime \prime}$ | $18-3 / 4^{\prime \prime}$ | --- | $55^{\prime \prime}$ |  |

## NEWEL CAP KITS

## THE PERFECT ACCENT FOR PRIMED BOX NEWELS

Newel cap kits provide versatility for pre-primed box newel posts. Each kit includes a flat top, pyramid top, and base moulding. Each cap is easily applied with construction adhesive. Kits are sold separately. When ordering, specify 35KIT for 4090 newels or 475 -KIT for 4091 newels. F35 kits can also be used with Fitts' F4000 and F4001 newels (pictured on page 32).


Pictured:
F35-KIT (Poplar)

- For 4090 newel

Also Available:
F475-KIT (Poplar)

- For 4091 newel


## BOX NEWEL POSTS



Subtle Pyramid Cap Detail


Products Pictured

CAP \& MOULDINGS AVAILABLE IN THE FOLLOWING SPECIES:


Poplar

[^1]| Box Newel Dimensions |  |  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Base <br> Height | Base <br> Width | Shaft <br> Width | Detail <br> Height | Neck Mould <br> to Cap Height | Overall <br> Height |  |
| F4093 | $18-7 / 8^{\prime \prime}$ | $6-1 / 4^{\prime \prime}$ | $4-3 / 4^{\prime \prime}$ | --- | --- | $55^{\prime \prime}$ |  |

[^2]
## BOX NEWEL POSTS 6-1/2" FIXED BASE SQUARE RECESSED



Products Pictured
Newel: F4092-FP • Balusters: FIH5540-44,
FIH5541-44 \& FIH55542-44 • Handrail: F6010


Pyramid Cap Detail All 4092 newels include flat and pyramid caps


True Recessed Flat Panel Design


Simple Moulding Detail


OLLOWING SPECIES:


Red Oak Hard Maple


Poplar


Hemlock

## LOFT <br> MODERN



Dado Top Detail


Introducing Fitts' new VERSA TREAD design (patent pending) featuring a reversible tread design that can be installed with either the standard bullnose or eased edge visible, allowing for versatility of design and the ability to reduce inventory sku's.


F4001-DADO

$$
\begin{aligned}
& \text { PATENT PENDING } \\
& \text { F8070-VT } \\
& \text { VERSA TREAD reversible dual-nosed tread } \\
& \text { Available in } 42^{\prime \prime}, 48^{\prime \prime}, 60^{\prime \prime}
\end{aligned}
$$

Fitts' new patented design VERSA TREAD features:

- Clear two-sided reversible tread
- Eased edge or bullnose edge option
- Solid non-veneered construction
- Made in the USA


SUGGESTED ARCHITECTURAL PAIRING:

- MODERN


# EASED EDGE TREADS 

## TREADS



FALSE END TREADS


F8071-EE-LH
Eased edge
F8071-EE-RH
Eased edge



*Handrails on pages 31 \& 32 can be used with both Mission and Craftsman stair systems. Always check local building codes to make sure that these handrails meet graspability codes.

SUGGESTED ARCHITECTURAL PAIRING:

- CRAFTSMAN
- MOUNTAIN HOME
- FARMHOUSE
- MODERN


F5360


F4001-CH


F4090*


F4091*
*To view the entire box newel collection, please see pages 37-42


| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Cap | Top Face | Shaft | Base |
| F4000 | $48^{\prime \prime}$ | 3-1/2" | --- | --- | --- | --- |
| F4001 | $56{ }^{\prime \prime}$ | 3-1/2" | --- | --- | --- | --- |
| F4000-CH | 48" | 3-1/2" | --- | --- | --- | --- |
| F4001-CH | 56" | 3-1/2" | --- | --- | --- | --- |
| F4090 | 55" | 3-1/2" | 2-1/2" | 5-1/2" | 3-1/2" | $4-1 / 2^{\prime \prime} \times 24^{\prime \prime}$ |
| F4091 | $55^{\prime \prime}$ | 4-1/4" | 2-1/2"* | 5-1/2" | 4-1/4" | $6-1 / 4^{\prime \prime} \times 24^{\prime \prime}$ |
| Baluster Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning | Base Block |  |
| F5060-36* | $36{ }^{\prime \prime}$ | 1-1/4" | --- | --- | 36" |  |
| F5060-42* | $42^{\prime \prime}$ | 1-1/4" | --- | --- | $42^{\prime \prime}$ |  |
| F5360-36* | $36 "$ | 1-3/4" | --- | --- | $36{ }^{\prime \prime}$ |  |
| F5360-42* | $42^{\prime \prime}$ | 1-3/4" | --- | --- | 42" |  |
| F5061-PR-36 | $36{ }^{\prime \prime}$ | 1-1/4" | 8-1/2" | 19 " | 8-1/2" |  |
| F5061-PR-42 | 42" | 1-1/4" | 8-1/2" | 19 " | 14-1/2" |  |
| *Available primed |  |  |  |  |  |  |
| Handrail Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Base | Plow Width |  |  |
| F6005* | 2-5/16" | 2-17/32" | 2-17/32" | 1-3/4" |  |  |
| F6019* | $3{ }^{\prime \prime}$ | 2-5/8" | 2-5/8" | 1-3/4" |  |  |
| F6001* | 3/4" | 2-1/4" | 2-1/4" | 1-1/4" |  |  |
| F6006* | $1{ }^{\prime \prime}$ | 2-3/4" | 2-1/4" | 1-3/4" |  |  |
| F6770-P* | 1-5/8" | 2-1/4" | 2-1/4" | 1-3/4" |  |  |
| F6770-P1* | 1-5/8" | 2-1/4" | 2-1/4" | 1-1/4" |  |  |
| F6700-P* | 1-5/8" | 2-11/16" | 2-11/16" | 1-3/4" |  |  |
| F6700-P1* | 1-5/8" | 2-11/16" | 2-11/16" | 1-1/4" |  |  |
| F6002-P* | 2-7/8" | 1-5/8" | 1-5/8" | 1-1/4" |  |  |
| *Includes fillet |  |  |  |  |  |  |

## SHERATON

SERPENTINE ROPE TWIST



SUGGESTED ARCHITECTURAL PAIRING:

- GEORGIAN
- FRENCH COLONIAL - COLONIAL



## SHERATON





F4410
F4415 (60") F4418 (83")


F4454-FL


| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Top Block | Turning | Base Block |
| F4440* | 48" | 3-1/2" | 3-3/4" | 5-3/4" | 23" | 15-1/2" |
| F4442* | 60" | 3-1/2" | 3-3/4" | 5-3/4" | 23" | 27-1/2" |
| F4445* | 60" | 3-1/2" | 3-3/4" | 13 " | 23" | 20-1/4" |
| F4446* | 60" | 3-1/2" | 3-3/4" | 13 " | 16-3/4" | 26-1/2" |
| *Plain and fluted product dimensions are the same |  |  |  |  |  |  |
| Newel Post Dimensions • Over-the-Post |  |  |  |  |  |  |
| Part \# | Height | Width | Top Pin | Base Block | Turning | Install Pin |
| F4454* | 49" | $3 "$ | $1{ }^{\prime \prime}$ | --- | 40" | 8" |
| F4410* | 48" | 3-1/2" | $1{ }^{\prime \prime}$ | 14-1/2" | 27-1/2" | --- |
| F4415* | 60" | 3-1/2" | $1{ }^{\prime \prime}$ | 31-1/2" | 27-1/2" | --- |
| F4418* | 83" | 3-1/2" | $1 "$ | 55-1/2" | 27-1/2" | --- |

*Plain and fluted product dimensions are the same

| Baluster Dimensions |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Top Block | Turning | Base Block |
| F5014-33* | 33" | 1-1/4" | --- | 17-1/4" | 7-5/8" |
| F5014-36* | 36" | 1-1/4" | --- | 20-5/16" | 7-5/8" |
| F5014-39* | 39" | 1-1/4" | --- | 22-3/4" | 7-5/8" |
| F5014-42* | 42" | 1-1/4" | --- | 25-3/8" | 7-5/8" |
| F5415-32* | 32" | 1-3/4" | --- | 24" | 8" |
| F5415-36* | $36 "$ | 1-3/4" | --- | 28" | 8" |
| F5415-39* | 39" | 1-3/4" | --- | $31{ }^{\prime \prime}$ | 8" |
| F5415-40* | 40" | 1-3/4" | --- | 32" | 8" |
| F5415-42* | 42" | 1-3/4" | --- | 34" | 8" |
| F5405-32* | 32" | 1-3/4" | 6-7/16" | 17-1/16" | 8" |
| F5405-36* | $36 "$ | 1-3/4" | 7-7/16" | 20-1/16" | 8" |
| F5405-39* | 39" | 1-3/4" | 7-7/8" | 22-5/8" | 8" |
| F5405-40* | 40" | 1-3/4" | 7-3/4" | 23-3/4" | 8" |
| F5405-42* | 42" | 1-3/4" | 7-3/4" | 25-3/4" | 8" |
| *Plain and f | d prod | dimen | ons are the | same / Ava | primed |



F4940-52
而




F4910


F4910-FL


F4915


F4915-FL


| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Top Block | Turning | Base Block |
| F4940-52* | 52" | 3-1/2" | 4-7/8" | 5" | 22-3/4" | 19-3/8" |
| F4946* | 60" | 3-1/2" | 4-7/8" | 12 " | 16-1/2" | 26-5/8" |
| *Plain and fluted product dimensions are the same |  |  |  |  |  |  |
| Newel Post Dimensions • Over-the-Post |  |  |  |  |  |  |
| Part \# | Height | Width | Top Pin | Base Block | Turning | Install Pin |
| F4910* | 52" | 3-1/2" | $1 "$ | 24-1/4" | 22-3/4" | --- |
| F4915* | 60" | 3-1/2" | $1 "$ | 36-1/4" | 22-3/4" | --- |
| *Plain and fluted product dimensions are the same |  |  |  |  |  |  |
| Baluster Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning |  | Block |
| F5019-36 | 36" | 1-1/4" | --- | 25-5/8" |  | 3/8" |
| F5019-42 | 42" | 1-1/4" | --- | 25-5/8" |  | 3/8" |
| F5109-36 | 36 | 1-1/4" | 6-3/8" | 19-1/4" |  | 3/8" |
| F5109-42 | 42" | 1-1/4" | 6-3/8" | 19-1/4" |  | 3/8" |
| F5911-36* | $36{ }^{\prime \prime}$ | 1-3/4" | --- | 25-5/8" |  | 3/8" |
| F5911-42* | 42" | 1-3/4" | --- | 25-5/8" |  | 3/8" |
| F5905-36* | $36{ }^{\prime \prime}$ | 1-3/4" | 6-3/8" | 19-1/4" |  | 3/8" |
| F5905-42* | 42" | 1-3/4" | 6-3/8" | 19-1/4" |  | 3/8" |
| F5020-36-PR | $36 "$ | 1-1/4" | --- | 25-5/8" |  | 3/8" |
| F5020-42-PR | 42" | 1-1/4" | --- | 25-5/8" |  | 3/8" |
| *Plain, fluted, and primed product dimensions are the same |  |  |  |  |  |  |
| Handrail Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Base | Plow Width |  |  |
| F6710 | 2-3/8" | 2-5/8" | 2-1/4" | --- |  |  |
| F6710-P1* | 2-3/8" | 2-5/8" | 2-1/4" | 1-1/4" |  |  |
| F6710-BR | 2-3/8" | 2-5/8" | 2-1/4" | --- |  |  |
| F6910 | $2{ }^{\prime \prime}$ | 2-5/8" | 1-5/8" | --- |  |  |
| F6910-P* | 2 " | 2-5/8" | 1-5/8" | 1-1/4" |  |  |
| F6910-BR | 2 " | 2-5/8" | 1-5/8" | --- |  |  |
| F6045* | 3/4" | 2-1/4" | 1-5/8" | 1-1/4" |  |  |
| F6006* | $1{ }^{\prime \prime}$ | 2-3/4" | 2-1/4" | 1-3/4" |  |  |
| *Includes fillet |  |  |  |  |  |  |



F4500


F4240



F4501


F4245


F4540


Ball Top Detail


Spade Top
Detail

F4246

SUGGESTED ARCHITECTURAL PAIRING:

- FARMHOUSE
F5005-PR






Ring Detail


F4063


F4064

| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Top Block | Turning | Base Block |
| F4040 | 47-1/2" | $3 "$ | 2-3/8" | 5" | 23-1/4" | 16-7/8" |
| F4040-BT | 47-1/2" | $3 "$ | 3-1/2" | 5 | 23-1/4" | 15-3/4" |
| F4040-60 | 60" | $3{ }^{\prime \prime}$ | 2-3/8" | $5{ }^{\prime \prime}$ | 23-1/4" | 29-3/8" |
| F4040BT-60 | 60" | 3 " | 3-1/2" | 5" | 23-1/4" | 28-1/4" |
| F4042 | 53-1/2" | 3 " | 2-3/8" | 5" | 23-1/4" | 22-7/8" |
| F4042-BT | 53-1/2" | $3{ }^{\prime \prime}$ | 3-1/2" | 5" | 23-1/4" | 21-3/4" |
| F4045 | 60" | $3{ }^{\prime \prime}$ | 2-3/8" | $10^{\prime \prime}$ | 23-1/4" | 24-3/8" |
| F4045-BT | 60" | $3 "$ | 3-1/2" | $10^{\prime \prime}$ | 23-1/4" | 23-1/4" |
| F4046 | 60" | $3{ }^{\prime \prime}$ | 2-3/8" | 13 " | 18-1/4" | 26-3/8" |
| F4046-BT | 60" | 3 " | 3-1/2" | $13^{\prime \prime}$ | 18-1/4" | 25-1/4" |
| F4055 | 68" | $3 "$ | 2-3/8" | 5" | 23-1/4" | 37-3/8" |
| F4055-BT | 68" | 3 " | 3-1/2" | 5" | 23-1/4" | 41-1/4" |
| F4058 | 83" | 3 " | 2-3/8" | 5" | 23-1/4" | 52-3/8" |
| F4058-BT | 83" | $3 "$ | 3-1/2" | 5" | 23-1/4" | 51-1/4" |
| Newel Post Dimensions • Over-the-Post |  |  |  |  |  |  |
| Part \# | Height | Width | Top Pin | Base Block | Turning | Install Pin |
| F4063* | 47-1/2" | 2-3/4" | $1{ }^{1 \prime}$ | --- | 39-1/2" | $7{ }^{\prime \prime}$ |
| F4064* | 49" | 2-3/4" | $1{ }^{\prime \prime}$ | --- | 41" | $7{ }^{\prime \prime}$ |
| F4030 | $43^{\prime \prime}$ | 3 " | $1{ }^{\prime \prime}$ | $15{ }^{\prime \prime}$ | $27{ }^{\prime \prime}$ | --- |
| F4035 | 60" | $3{ }^{\prime \prime}$ | $1{ }^{\prime \prime}$ | 32" | $27{ }^{\prime \prime}$ | --- |
| *Round base |  |  |  |  |  |  |
| Baluster Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning | Base | Block |
| F5015-31* | 31 " | 1-1/4" | --- | 22-5/8" |  | /4" |
| F5015-34* | $34{ }^{\prime \prime}$ | 1-1/4" | --- | 25-5/8" |  | /4 |
| F5015-36* | 36" | 1-1/4" | --- | 27-5/8" |  |  |
| F5015-39* | 39" | 1-1/4" | --- | 30-5/8" |  | / |
| F5015-42* | 42" | 1-1/4" | --- | $33-5 / 8^{\prime \prime}$ |  | / |
| F5017-31 | 31" | 1-1/4" | --- | 22-5/8" |  | / ${ }^{\prime \prime}$ |
| F5017-34 | $34{ }^{\prime \prime}$ | 1-1/4" | --- | 25-5/8" |  | " |
| F5017-36 | 36" | 1-1/4" | --- | 27-5/8" |  | / |
| F5017-39 | 39" | 1-1/4" | --- | 30-5/8" |  | / |
| F5017-42 | $42^{\prime \prime}$ | 1-1/4" | --- | 33-5/8" |  | /4 |
| F5035-34 | 34 " | 1-1/4" | --- | 31-3/8 |  |  |
| F5035-36 | 36" | 1-1/4" | --- | 33-3/8" |  |  |
| F5035-39 | 39" | 1-1/4" | --- | 36-3/8" |  |  |
| F5035-42 | 42" | 1-1/4" | --- | 39-3/8" |  |  |
| F5040-31 | 31" | 1-1/4" | --- | 30-3/8" |  |  |
| F5040-36 | 36" | 1-1/4" | --- | 35-3/8" |  |  |
| F5040-39 | $39^{\prime \prime}$ | 1-1/4" | --- | 35-3/8" |  |  |
| F5040-42 | 42" | 1-1/4" | --- | 41-3/8" |  |  |
| F5067-31 | $31^{\prime \prime}$ | 1-1/4" | 5-7/8" | 18-7/8" |  |  |
| F5067-36 | $36{ }^{\prime \prime}$ | 1-1/4" | 8-3/8" | 18-7/8" |  | " |
| F5067-39 | 39" | 1-1/4" | 8-3/4" | 21.-1/2" |  | " |
| F5067-42 | 42" | 1-1/4" | 9-1/4" | 24" |  |  |
| F5070-36* | 36" | 1-1/4" | 7-5/8" | 21-7/8" |  | " |
| F5070-39* | 39" | 1-1/4" | 8" | 24-1/2" |  | /' |
| F5070-42* | 42" | 1-1/4" | 8-1/2" | 27" |  |  |
| F5071-31** | 31" | 1-1/4" | 5-1/2" | 22" |  |  |
| F5071-34** | 34" | 1-1/4" | 6-1/2" | 21-7/8" |  | / ${ }^{\prime \prime}$ |
| *Available primed - primed dimensions are the same |  |  |  |  |  |  |
| **Knee wall baluster - not to be used with 36", 39" or 42" |  |  |  |  |  |  |
| Handrail Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Base |  | low Width |  |
| F6010 | 2-3/8" | 2-1/4" | 1-1/2" |  | --- |  |
| F6010-P* | 2-3/8" | 2-1/4" | 1-1/2" |  | 1-1/4" |  |
| F6010-BR | 2-3/8" | 2-1/4" | 1-1/2" |  | --- |  |
| F6045* | 3/4" | 2-1/4" | 1-5/8" |  | 1-1/4" |  |
| *Includes fillet |  |  |  |  |  |  |

## HANDRAILS

## HANDRAIL PROFILES




F6010


F6010-P


F6210


F6210-P


F6310


F6310-P


F6410


F6410-P


F6710


F6710-P


F6710-P1


[^3]
# HANDRAILS 

BENDING RAIL, SHOE RAIL \& WALL RAIL


SHOE RAILS


F6001


F6045

F6006


FILLET


F6050
*All plowed handrail includes usable fillet

WALL RAILS
FITTINGS FOR 6040 WALL RAIL


F7023
Quarterturn for 6040 Wall Rail


F7024
Up Easing for 6040 Wall Rail


F7025
Over Easing for 6040 Wall Rail

| Handrail Dimensions |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Part\# | Height | Top Width | Bottom Width | Plow Width |  |
| F6010 | $2-3 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $1-1 / 2^{\prime \prime}$ | -- |  |
| F6010-P | $2-3 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $1-1 / 2^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ |  |
| F6010-BR | $2-3 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $1-1 / 2^{\prime \prime}$ | --- |  |
| F6084 | $1-1 / 2^{\prime \prime}$ | $2-1 / 2^{\prime \prime}$ | $2^{\prime \prime}$ | --- |  |
| F6210 | $2-3 / 8^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2^{\prime \prime}$ | --- |  |
| F6210-P | $2-3 / 8^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ |  |
| F6210-BR | $2-3 / 8^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2^{\prime \prime}$ | --- |  |
| F6310 | $2-1 / 2^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | --- |  |
| F6310-P | $2-1 / 2^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ |  |
| F6410 | $2-15 / 16^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2-1 / 16^{\prime \prime}$ | --- |  |
| F6410-P | $2-15 / 16^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2-1 / 16^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ |  |
| F6410-BR | $2-15 / 16^{\prime \prime}$ | $2-58^{\prime \prime}$ | $2-1 / 16^{\prime \prime}$ | --- |  |
| F6710 | $2-3 / 8^{\prime \prime}$ | $2-58^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | -- |  |
| F6710-P | $2-3 / 8^{\prime \prime}$ | $2-58^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $1-1 / 4^{\prime \prime}$ |  |
| F6710-P1 | $2-3 / 8^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | $1-3 / 4^{\prime \prime}$ |  |
| F6710-BR | $2-3 / 8^{\prime \prime}$ | $2-5 / 8^{\prime \prime}$ | $2-1 / 4^{\prime \prime}$ | --- |  |
| F6910 | 2 " | $2-5 / 8^{\prime \prime}$ | $1-5 / 8^{\prime \prime}$ | --- |  |


| Handrail Dimensions |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Top Width | Bottom Width | Plow Width |
| F6910-P | $2^{\prime \prime}$ | 2-5/8" | 1-5/8" | 1-1/4" |
| F6910-BR | $2^{\prime \prime}$ | 2-5/8" | 1-5/8" | --- |
| F6005 | 2-5/16" | 2-1/2" | 2/1-2" | 1-3/4" |
| F6019 | 3" | 2-5/8" | 2-5/8" | 1-3/4" |
| F6002 | 2-7/8" | 1-5/8" | 1-5/8" | --- |
| F6002-P | 2-7/8" | 1-5/8" | 1-5/8" | 1-1/4" |
| F6700 | 1-5/8" | 2-3/4" | 2-3/4" | --- |
| F6700-P | 1-5/8" | 2-3/4" | 2-3/4" | 1-1/4" |
| F6700-P1 | 1-5/8" | 2-3/4" | 2-3/4" | 1-3/4" |
| F6770 | 1-5/8" | 2-1/4" | 2-1/4" | --- |
| F6770-P | 1-5/8" | 2-1/4" | 2-1/4" | 1-1/4" |
| F6770-P1 | 1-5/8" | 2-1/4" | 2-1/4" | 1-3/4" |
| F6045 | 3/4" | 2-1/4" | 1-5/8" | 1-1/4" |
| F6001-P | 3/4" | 2-1/4" | 2-1/4" | 1-1/4" |
| F6006 | $1{ }^{1 \prime}$ | 2-3/4" | 2-1/4" | 1-3/4" |
| F6040 | 1-5/8" | 1-3/4" | $1{ }^{1 \prime}$ | --- |
| F6042 | 1-9/32" | 2-1/4" | 1-1/4" | --- |

## HANDRAIL FITTINGS

## STARTING FITTINGS




F7030 Left Hand Volute


F7040
Left Hand Turnout


F7035
Right Hand Volute


F7045
Right Hand Turnout


F7031
Left Hand Climbing Volute


F7041
Left Hand Turnout


F7036
Right Hand Climbing Volute


F7046 Left Hand Turnout


F7010
Starting Easing

## HANDRAIL FITTINGS



F7006 Right Hand S-Turn 5-1/2" Offset


F7012
Up-Easing ( $60^{\circ}$ )


F7016
Over-Easing with Returned End


F7007
Left Hand S-Turn
5-1/2" Offset


F7013
Over-Easing ( $60^{\circ}$ )


F7009 Returned End


F7011 Level Quarterturn


F7011-135 Level Quarterturn $135^{\circ}$


F7015
Starting-Easing with Returned End


F7020
Tandem Cap
48

F7018
Plain Cap


F7019
Opening Cap


F7008
Coped End



F7021-135
Quarterturn with Cap (135 ${ }^{\circ}$ )

## HANDRAIL FITTINGS gooseneck fittings



F7050
Left Hand Two Rise No Cap


F7071
Left Hand Two Rise No Cap


F7090-2
Left Hand Two Rise 5-1/2" Offset



F7055
Right Hand Two Rise No Cap


F7076
Right Hand Two Rise No Cap


F7095-2
Right Hand Two Rise 5-1/2" Offset


F7060
Left Hand Two Rise with Cap


F7081
Left Hand Two Rise with Cap

F7089
Two Rise With Cap



F7065
Right Hand Two Rise with Cap


F7086
Left Hand Two Rise with Cap


F7099
Two Rise

# STARTING STEPS 



F8010
Single Bullnose Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4"
Available in the following lengths: $48^{\prime \prime}, 54^{\prime \prime}, 60$ " \& 72"
(Length measurement inside of notch)


F8040
Single Bullnose Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4"
Available in the following lengths: $48^{\prime \prime}, 54^{\prime \prime} \& 60$ "


F8630
Single Bullnose Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4"
Available in the following lengths: $488^{\prime \prime}, 54^{\prime \prime} \& 60^{\prime \prime}$
(Length measurement inside of notch)


F8011
False End Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4" Notch length: 6"


F8015
Double Bullnose Starting Step
Thickness: 1-1/32" Depth: 11-1/4"
Available in the following lengths: 42 " $, 48^{\prime \prime}, 544^{\prime \prime} \& 60^{\prime \prime}$
(Length measurement inside of notches)


F8060
Double Bullnose Starting Step
Thickness: 1 1/32" Depth: 11-1/4"
Available in the following lengths: $48^{\prime \prime}, 54^{\prime \prime} \& 60^{\prime \prime}$


Double Bullnose Starting Step
Thickness: 1-1/32" Depth: 11-1/4"
Available in the following lengths: $48^{\prime \prime}, 54^{\prime \prime} \& 60 "$
(Length measurement inside of notches)


F8010-KIT
Each starting step includes one kit per bullnose end *Also includes 6 foot sections of F8095 cove mould and F8422 shoe mould (not pictured)
*All starting steps have an overall 8" height. Custom opening dimension available upon request. Paint grade risers also available upon request.

## TREADS \& RISERS

TREADS, RISERS \& WINDER TREADS

TREADS


F8070
Plain Tread
Thickness: 1-1/32" Depth: 11-1/2"
Available in the following lengths: $36^{\prime \prime}, 42^{\prime \prime}, 48^{\prime \prime}, 54^{\prime \prime}, 60^{\prime \prime}, 72^{\prime \prime}, 84^{\prime \prime} \& 96^{\prime \prime}$
*Eased edge treads shown on page 30


F8070-R
Return Tread One End / Reversible
Thickness: 1-1/32" Depth: 11-1/2"
Available in the following lengths: $36 ", 42 ", 48 ", 54 ", 60$ " \& 72"

## RISERS



F8075-7
7.5" Riser
Thickness: 3/4"

Available in the following lengths: $36 ", 42^{\prime \prime}, 48^{\prime \prime}, 60^{\prime \prime} \& 72^{\prime \prime}$


F8075-8
8" Riser
Thickness: 3/4
Available in the following lengths: $36^{\prime \prime}, 42^{\prime \prime}, 48^{\prime \prime}, 60^{\prime \prime} \& 72^{\prime \prime}$

WINDER TREADS \& PLATFORM


F8070-WP
Winder Stair Platform
Available in the following lengths: 36 ", $42^{\prime \prime} \& 48^{\prime \prime}$


F8070-W2
2 Tread Winder Kit (riser sold separately) Available in the following lengths: $36 ", 42^{\prime \prime} \& 48^{\prime \prime}$


F8070-W3
3 Tread Winder Kit (riser sold separately) Available in the following lengths: 36 ", $42^{\prime \prime}$ \& $48^{\prime \prime}$

## FALSE END TREADS \& RISERS



F8071-PLY-LH
7-1/2" Riser
Thickness: 3/4"
Length: 11-1/2" Width: 5-5/8"


F8071-PLY-RH
7-1/2" Riser
Thickness: 3/4"
Length: 11-1/2" Width: 5-5/8"


F8072-PLY
8" Riser
Thickness: 3/4"
Length: 11-1/2" Width: 5-5/8"

# MOULDINGS 

MOULDINGS \& ACCESSORIES


F8090-3-1/2
3-1/2" inch Landing Tread
BENDING MOULDS


F8090-5-1/4
5-1/4" Landing Tread


FP6015


FP6415


FP6715


F8080-13


F8081
Tread Cap Nosing 1-13/16" $\times 1^{\prime \prime}$

13 inch Return End $\begin{array}{cc}\text { Linear Nosing } & 13 \text { inch Return En } \\ 1-1 / 32^{\prime \prime} \times 1-1 / 4^{\prime \prime} & 1-1 / 32^{\prime \prime} \times 1-1 / 4^{\prime \prime} \\ \text { Assorted lengths } & \text { Length: } 13^{\prime \prime}\end{array}$ $\begin{array}{lr}\text { Linear Nosing } & 13 \text { inch Return E } \\ 1-1 / 322^{\prime \prime} \times 1-1 / 4^{\prime \prime} & 1-1 / 32^{\prime \prime} \times 1-1 / 4 \\ \text { Assorted lengths } & \text { Length: } 13^{\prime \prime}\end{array}$ Assorted lengths


FP6915

FP6015 for use with F6010-BR \& F6210-BR

FP6415 for use with F6410-BR
FP6715 for use with
F6710-BR
FP6915 for use with F6910-BR

## MOULDINGS


F8095
Cove Mould
$3 / 4 " \times 3 / 4 "$
Assorted lengths


F8422 Shoe Mould 3/4" $\times 1 / 2^{\prime \prime}$ Assorted Lengths

## ROSETTES



F7017
Round Rosette Beveled Edge


F7317
Round Rosette
Smooth Edge


F8099-NECK Neck Mould for F4090 \& F4091 Box Newel $7 / 8^{\prime \prime} \times 5 / 8^{\prime \prime}$


F8099-BASE Base Mould for F4091 Box Newel 9/16" $\times 5 / 8^{\prime \prime}$


F8099-SBASE Base Mould for F4090 Box Newel 13/16" $\times 1$ "


F7037
Oval Rosette
Beveled Edge


F7337
Oval Rosette
Smooth Edge


F7338
Square Rosette Beveled Edge

## SKIRT BOARD



F8075-L-11
Skirt Board
Height: 11-1/4" Width: 3/4"


F8028
Plain Tread Bracket
Height: 8-1/4" Length: 11-1/2"


F8029
Scroll Tread Bracket Height: 8-1/4" Length: 11-1/2"

## HARDWARE

LIGHTWEIGHT HANDRAIL BRACKET


F3002-AB
Antique Brass


F3002-B
Brass


F3002-BL
Black


F3002-BN Brushed Nickel

HEAVY DUTY HANDRAIL BRACKET


F3010-AB Antique Brass


F3010-B
Brass


F3010-BL
Black


F3010-BN
Brushed Nickel


F3010-CR
Chrome


F3010-RB Rubbed Bronze

## TOOLS



F3013
Rail Bolt Driver
*For 3001 Bolt


F3011
Rail Bolt Wrench

## HARDWARE

## NEWEL FASTENERS



F3005
Sure-Tite ${ }^{\text {TM }}$
Newel Attaching System
10" Bolt

F3001-5 Newel Attaching System

5" Bolt

## DID YOU KNOW?

Over time, newel posts in older homes can work themselves loose. An L-Anchor kit from Fitts offers an easy, cost effective solution.

## HARDWARE

HANDRAIL FASTENERS

S. T. A. R. ${ }^{\text {TM }}$ System Washer US patent 7,104,742 B1
*Includes oak plug - other species sold separately

## F3001 <br> Rail Bolt Kit

*Each Fitts handrail fitting includes one kit per connection point
$\qquad$


## WOOD PLUGS

F3000
1 " Tapered Wood Plug

F3018
ZIPBOLT ${ }^{\text {тм }}$ UT Micro Rail Bolt


## -

F3003-1
Baluster Fastener (50 piece pack)

FH3012
Baluster Dowel Pin





FH4500



FH4506

| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Top Block | Turning | Base Block |
| FH4500 | 47-1/2" | 3-1/4" | 3-1/2" | 6-1/2" | 17-1/2" | 20" |
| FH4501 | 60" | 3-1/4" | 3-1/2" | 6-1/2" | 17-1/2" | 32" |
| FH4506 | 60" | 3-1/4" | 3-1/2" | 14-1/2" | 17-1/2" | 24" |
| Baluster Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning |  | Block |
| FH5610-36 | 36" | 1-1/4" | --- | 23-1/4" |  | " |
| FH5610-42 | 42" | 1-1/4" | --- | 23-1/4" |  | " |
| FH5105-36 | $36 "$ | 1-1/4" | 5-3/4" | 23-1/4" |  | 3/4" |
| FH5105-42 | 42" | 1-1/4" | 5-3/4" | 23-1/4" |  | 3/4" |
| FH5611-36 | 36" | 1-5/8" | --- | 19-3/4" |  | /2" |
| FH5611-42 | 42" | 1-5/8" | --- | 19-3/4" |  | 1/2" |
| FH5005-36 | 36" | 1-5/8" | 9-1/4" | 17-1/2" |  | /4" |
| FH5005-42 | 42" | 1-5/8" | 9-1/4" | 17-1/2" |  | 1/4" |
| Handrail Dimensions |  |  |  |  |  |  |
| Part \# | Height | Top Width | Bottom Width |  | Plow Widt |  |
| FH6210 | 2-3/8" | 2-5/8" | 2 " |  | --- |  |
| FH6210-P* | 2-3/8" | 2-5/8" | 2" |  | 1-5/8" |  |
| FH6006* | $1{ }^{\prime \prime}$ | 2-1/8" | 2-1/4" |  | 1-5/8" |  |
| *Includes fillet |  |  |  |  |  |  |



CRAFTSMAN POST-TO-POST



FH5061 US patent D578,667S



Box Newel Flat Cap Detail


FH5360

*SQUARE TOP BALUSTERS MUST USE PLOWED HANDRAILS

| Newel Post Dimensions • Post-to-Post |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Turning |
| FH4000-460 | 60" | 3-1/4" | NA | --- |
| FH4000-460-CH | 60" | 3-1/4" | NA | --- |
| FH4005 | 60" | 3-1/4" | 4-1/2" | --- |
| FH4105 | 60" | 3-1/4" | $5{ }^{\prime \prime}$ | --- |
| FH4205 | 60" | 3-1/4" | 6" | --- |
| Box Newel Post Dimensions • Post-to-Post |  |  |  |  |
| Part \# | Height | Base Width | Shaft Width | Detail Height |
| FH4090 | 55" | 4-1/2" | 3-1/2" | --- |
| FH4091 | 55" | 6-1/4" | 4-1/2" | --- |
| FH4092-FP | 55" | 6-1/4" | 4-3/4" | 18-3/4" |
| Baluster Dimensions |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning |
| FH5060-36 | 36" | 1-1/4" | --- | --- |
| FH5060-42 | 42" | 1-1/4" | --- | --- |
| FH5060-CH-36 | 36" | 1-1/4" | --- | 17" |
| FH5060-CH-42 | 42" | 1-1/4" | --- | $17{ }^{\prime \prime}$ |
| FH5061-36 | $36{ }^{\prime \prime}$ | 1-1/4" | --- | $17{ }^{\prime \prime}$ |
| FH5061-42 | 42" | 1-1/4" | --- | $17{ }^{\prime \prime}$ |
| FH5062-36 | $36{ }^{\prime \prime}$ | 1-1/4" | --- | $17{ }^{\prime \prime}$ |
| FH5062-42 | 42" | 1-1/4" | --- | $17{ }^{\prime \prime}$ |
| FH5360-36 | 36 " | 1-5/8" | --- | --- |
| FH5360-42 | 42" | 1-5/8" | --- | --- |
| FH5360-CH-36 | 36" | 1-5/8" | --- | $17{ }^{\prime \prime}$ |
| FH5360-CH-42 | 42" | 1-5/8" | --- | $17{ }^{\prime \prime}$ |
| Handrail Dimensions |  |  |  |  |
| Part \# | Height | Top Width | Bottom Width | Plow Width |
| FH6010-P* | 2-3/8" | 2-1/4" | 1-5/8" | 1-1/4" |
| FH6210-P* | 2-3/8" | 2-5/8" | 2 " | 1-5/8" |
| FH6006* | $1{ }^{\prime \prime}$ | 2-1/8" | 2-1/4" | 1-5/8" |
| FH6045* | $1{ }^{\prime \prime}$ | 2-1/8" | 2-1/4" | 1-1/4" |
| *Includes fillet |  |  |  |  |




Urn Detail


FH4013



FH4014


| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Top Block | Turning | Base Block |
| FH4040 | 47-1/2" | 3-1/4" | 2-3/8" | 5 | 23-1/4" | 16-7/8" |
| FH4040-BT | 47-1/2" | 3-1/4" | 3-1/2" | 5" | 23-1/4" | 15-3/4" |
| FH4042 | 60" | 3-1/4" | 2-3/8" | 5" | 23-1/4" | 29-3/8" |
| FH4042-BT | 60" | 3-1/4" | 3-1/2" | 5" | 23-1/4" | 28-1/4" |
| FH4045 | 60" | 3-1/4" | 2-3/8" | $10^{\prime \prime}$ | 23-1/4" | 24-3/8" |
| FH4045-BT | 60" | 3-1/4" | 3-1/2" | 10" | 23-1/4" | 23-1/4" |
| FH4046-60 | 60" | 3-1/4" | 2-3/8" | 14-1/2" | 18-1/4" | 24-3/8" |
| FH4046-BT | 60" | 3-1/4" | 3-1/2" | 14-1/2" | 18-1/4" | 23-1/4" |
| FH4058 | 83" | 3-1/4" | 2-3/8" | 5" | 23-1/4" | 52-3/8" |
| FH4058-BT | 83" | 3-1/4" | 3-1/2" | 5" | 23-1/4" | 51-1/4" |
| Newel Post Dimensions • Over-the-Post |  |  |  |  |  |  |
| Part \# | Height | Width | Top Pin | Base Block | Turning | Install Pin |
| FH4010 | 48" | 3-1/4" | $1{ }^{1 \prime}$ | 20" | 27" | --- |
| FH4013 | 48" | 3-1/4" | $1{ }^{\prime \prime}$ | 12-1/2" | 27" | 7-1/2" |
| FH4014 | $48^{\prime \prime}$ | 3-1/4" | $1{ }^{\prime \prime}$ | $14^{\prime \prime}$ | 27" | $6{ }^{\prime \prime}$ |
| FH4015 | 60" | 3-1/4" | $1{ }^{\prime \prime}$ | 32" | 27" | --- |
| FH4018 | 84" | 3-1/4" | $1 "$ | 49" | 27" | --- |
| Baluster Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning | Base | Block |
| FH5015-34* | 34" | 1-1/4" | --- | 25-5/8" |  | /4" |
| FH5015-36* | $36 "$ | 1-1/4" | --- | 27-5/8" |  |  |
| FH5015-39* | $39^{\prime \prime}$ | 1-1/4" | --- | 30-5/8" |  | / ${ }^{\prime \prime}$ |
| FH5015-42* | 42" | 1-1/4" | --- | 33-5/8" |  | /4 |
| FH5015-36-LE | $36^{\prime \prime}$ | 1-1/4" | --- | 27-1/2" |  | /2' |
| FH5015-39-LE | 39" | 1-1/4" | --- | 27-1/2" |  | /2" |
| FH5015-42-LE | 42" | 1-1/4" | --- | 27-1/2" |  | /2" |
| FH5040-36 | 36" | 1-1/8" | --- | 35-3/8" |  |  |
| FH5040-42 | 42" | 1-1/8" | --- | 41-3/8" |  |  |
| FH5050-36 | $36^{\prime \prime}$ | 1-1/4" | 4-1/2" | 19" |  | /2' |
| FH5050-42 | 42" | 1-1/4" | 4-1/2" | 19" |  | /2" |
| FH5070-36* | $36^{\prime \prime}$ | 1-1/4" | 7-1/2" | 19" |  | /2' |
| FH5070-42* | 42" | 1-1/4" | 7-1/2" | 19" |  | $12^{\prime \prime}$ |
| FH5070-36-LE | $36 "$ | 1-1/4" | 7-1/2" | 19" |  | /2' |
| FH5070-39-LE | 39" | 1-1/4" | 7-1/2" | $19^{\prime \prime}$ |  | /2" |
| FH5070-42-LE | 42" | 1-1/4" | 7-1/2" | 19 " |  | /2" |
| *Available primed |  |  |  |  |  |  |
| Handrail Dimensions |  |  |  |  |  |  |
| Part \# | Height | Top Width | Bottom Width |  | Plow Width |  |
| FH6010 | 2-3/8" | 2-1/4" | 1-5/8" |  | --- |  |
| FH6010-P* | 2-3/8" | 2-1/4" | 1-5/8" |  | 1-1/4" |  |
| FH6010-BR | 2-3/8" | 2-1/4" | 1-5/8" |  | --- |  |
| FH6045* | $1{ }^{\prime \prime}$ | 2-1/8" | 2-1/4" |  | 1-1/4" |  |
| *Includes fillet |  |  |  |  |  |  |



Globe Top Detail


Ring Detail

*SQUARE TOP BALUSTERS MUST
USE PLOWED HANDRAILS
SUGGESTED ARCHITECTURAL PAIRING:

- FARMHOUSE
- MOUNTAIN HOME


| Newel Post Dimensions • Post-to-Post |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Part \# | Height | Width | Finial | Top Block | Turning | Base Block |
| FH4840 | 47-1/2" | 3-1/4" | 5" | 14-1/2" | 14-1/2" | 13-1/2" |
| FH4842 | 59-1/2" | 3-1/4" | 5" | 6-1/2" | 14-1/2" | 33-1/2" |
| FH4846 | 59-1/2" | 3-1/4" | 5" | 14-1/2" | 14-1/2" | 25-1/2" |
| Baluster Dimensions |  |  |  |  |  |  |
| Part \# | Height | Width | Top Block | Turning |  | Block |
| FH5801-36 | 36" | 1-1/4" | 10-3/4" | 14-1/2" |  | 3/4" |
| FH5801-42 | 42" | 1-1/4" | 10-3/4" | 14-1/2" |  | 3/4" |
| FH5802-32 | 32" | 1-5/8" | 8-3/4" | 14-1/2" |  | 3/4" |
| FH5802-36 | $36{ }^{\prime \prime}$ | 1-5/8" | 10-3/4" | 14-1/2" |  | 3/4" |
| FH5802-42 | 42" | 1-5/8" | 10-3/4" | 14-1/2" |  | 1/2" |
| Handrail Dimensions |  |  |  |  |  |  |
| Part \# | Height | Top Width | Bottom Width |  | Plow Widt |  |
| FH6243* | 1-1/4" | 2-3/8" | 2" |  | 1-1/4" |  |
| FH6244* | 1-1/4" | 2-3/8" | $2{ }^{\prime \prime}$ |  | 1-5/8" |  |
| FH6045* | $1{ }^{\prime \prime}$ | 2-1/8" | 2-1/4" |  | 1-1/4" |  |
| FH6006* | $1 "$ | 2-1/8" | 2-1/4" |  | 1-5/8" |  |
| *Includes fill |  |  |  |  |  |  |

## STARTING STEPS (PICTURED IN OAK FOR ILLUSTRATION ONLY)



FH8011
False End Starting Step / Reversible Thickness: 1-1/32" Depth: 11-1/4" Notch length: 6 "

## LANDING TREAD (PICTURED IN OAK)



FH8015
Double Bullnose Starting Step
Thickness: 1-1/32" Depth: 11-1/4"
Available in the following lengths: 48 " \& 60"
(Length measurement inside of notches)


FH8010-KIT
Each starting step includes one kit per bullnose end *Also includes 6 foot sections of F8095 cove mould and F8422 shoe mould (not pictured)

## NOSING (PICTURED IN OAK)



FH8090-3-1/2
3-1/2" inch Landing Tread


FH8090-5-1/4
5-1/4" Landing Tread

## MOULDINGS (PICTURED IN OAK)



FH8422
Shoe Mould $3 / 4^{\prime \prime} \times 1 / 2^{\prime \prime}$
Assorted Lengths


FH8099-NECK Neck Mould for F4090 \& F4091 Box Newel 7/8" x 5/8"


FH8080 Linear Nosing 1-1/32" $\times 1-1 / 4^{\prime \prime}$ Assorted lengths


FH8080-13 13 inch Return End $1-1 / 32^{\prime \prime} \times 1-1 / 4^{\prime \prime}$ Length: 13"



FH8099-BASE Base Mould for F4091 Box Newel 9/16" x 5/8"


FH8098-BASE Base Mould for F4090 Box Newel 13/16" x 1 "

## ROSETTES (PICTURED IN HEMLOCK)



FILLET (PICTURED IN OAK)

Smooth Edge FITTS \| HEMLOCK • STARTINGS STEPS \& MOULDINGS

FH7337 Oval Rosette


## HANDRAIL \& SHOE RAIL



HANDRAIL FITTINGS



FH6244

BENDING RAIL


FH6010-BR


FH6010*

*Fittings are available for FH6010 \& FH6910 only. Please see pages 48-49 for applicable fittings.

TREADS \& RISERS


FH8070-SS
Plain Tread - Solid Strip
Thickness: 1-1/32" Depth: 11-1/2"
Available in the following lengths: $36 ", 42^{\prime \prime}, 48^{\prime \prime}, 60^{\prime \prime}$
\& 72"


FH8070-SS-R
Return Tread One End / Reversible - Solid Strip Thickness: 1-1/32" Depth: 11-1/2" Available in the following lengths: $36 ", 42^{\prime \prime}, 48 ", 60 "$ \& 72"


FH8075-7 (7" Riser)
FH8075-8 (8" Riser)
Thickness: 3/4"
Available in the following lengths: $36 ", 42^{\prime \prime}, 48^{\prime \prime} \& 60 "$

WINDER TREADS \& PLATFORM (PICTURED IN OAK FOR ILLUSTRATION ONLY)


FH8070-WP
Winder Stair Platform
Available in the following lengths: 36 ", $42^{\prime \prime} \& 48^{\prime \prime}$


FH8070-W2
2 Tread Winder Kit (riser sold separately) Available in the following lengths: $36^{\prime \prime}, 42^{\prime \prime} \& 48^{\prime \prime}$


FH8070-W3
3 Tread Winder Kit (riser sold separately) Available in the following lengths: $36^{\prime \prime}, 42^{\prime \prime} \& 48^{\prime \prime}$

# life \& style <br>  

"FITTS CREATES
A PLACEOFDREAMS
TO COME HOME TO."


ELEVATING

THE FUNCTION OF
DESIGN \& STYLE

## architectural

## DISCOVER THE HISTORY

OF YOUR HOME

## Stair System Designs to Complement Your Home

Our society is the greatest cultural melting pot of diversity in history. This grand diversity is reflected in the myriad of architectural themes that we see in the homes that dot our landscape. Prominent architectural styles and themes have always been noticeable, but some are easier to distinguish than others. Today, we see a great deal of what we call "period homes" that take these architectural elements and recreate them with a modern flair. We are able to adapt these characteristics into homes that fulfill our needs with the elements of design that suit our styles. These architectural themes are the foundation of modern home design. Here are several examples that will aid in the selection process of your stair design to match the look of your home. Each family of stair systems will suggest which architectural style of home best matches the design components of that family.

## COLONIAL



KEY FEATURES:

- 2-1/2 story homes
- Symmetrical and box shaped
- Small-paned windows
- Shuttered windows
- Simple millwork

SUGGESTED STAIR SYSTEMS:

- Traditional
- Lexington

Colonial homes evolved from English Cottages to what would eventually become the "Cape Cod" style. These homes were built out of wood "clapboard" siding and had smallpaned windows. It has been said that these designs aided a family through harsh and confining winters. Two story versions of these homes were called the "New England Large" and were 2-1/2 story residences. Designs were a classical box design and gained the adoring nickname "salt box".

## GEORGIAN



KEY FEATURES:

- Traditionally brick construction
- Some clapboard construction
- Large fireplaces
- Greek columns
- Large "Palladian" style window over the front door on second floor

SUGGESTED STAIR SYSTEMS:

- Sheraton
- Iron

18th century England embraced Italian Renaissance design. Likewise, the 13 English Colonies looked to the homeland for modern design. Only the wealthy would own these large palatial homes. The design was balanced, and included large rooms suitable for warm fireplaces and cooking areas. In the North, many of these homes were built of wood, whereas in the South they were constructed of red brick. Many popular designs included a hip or gable roof and later included Greek style columns. The Georgian name came not from the region of construction, but as a namesake of King George I - IV.

## architectural

## FRENCH COLONIAL



KEY FEATURES:

- Hipped roof
- Features adapted for modern functionality

SUGGESTED STAIR SYSTEMS:

- Sheraton
- Iron

In this design you can see a European influence with a French provincial and farmhouse combination providing a country French aesthetic. Popularized by soldiers returning from the First and Second World Wars, Gls took the concepts of steephipped roof lines and shuttered windows and incorporated them into the modern day period home.

## FARMHOUSE



KEY FEATURES:

- Gothic arched windows
- Church-like appearance
- Open front porch
- Single building material

SUGGESTED STAIR SYSTEMS:

- Traditional
- Hampton

American farmhouse or American Gothic architecture tends to have an asymmetric styling with pinnacle peaked roof lines and ornamental mouldings. The best way to describe this appearance is church-like with alternating window shapes and styles. Construction of these homes usually does not stray from a single building material - typically wood. Homes are designed with a covered front porch seating area.


## MOUNTAIN HOME

KEY FEATURES:

- A-frame roof design - typically made of wood shingle
- Natural construction materials
- Large windows
- Rustic, unfinished appearance
sUGGESTED STAIR SYSTEMS:
- Mission

Rustic
mountain homes
typically utilize stair
products that have natural wood characteristics. Fitts offers alder stair components that display the natural knots and characteristics of wood.

Rustic mountain homes take aspects of Swiss Chalet and A-frame construction and incorporate them with the modern comforts of design. Building materials are often natural, such as stone and/or log beams. Roofs are typically steep A-frame construction and made of wood shingles to shed the weight of winter snow. Large windows are incorporated to offer breathtaking views. Architectural characteristics attempt to work in as much the outside world as the inside world.

## architectural

I | N | S | P | I | R | A | T | I | O | N | S |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



The Arts and Crafts movement is defined by design paired with hand made and natural materials. Stair components are sometimes square and boxy with Art Nouveau design. These earthy attributes give the house a handmade feel. Arts and Crafts styles later inspired bungalow style homes, which are wood homes with touches of Spanish, and even Japanese, influences that share the rustic simplicity of the craftsman.

## SPANISH COLONIAL



## KEY FEATURES:

- Painted stucco walls
- Tile roofs
- Arched doorways and windows
- Wrought iron

SUGGESTED STAIR SYSTEMS:

- Provence Iron
- Ravenna Iron

A mixture of Spanish Colonial and Mediterranean design features, this architectural style was the design of Bertram Goodhue, a famous California architect. This style, one of the first to earn its own classification, dots the landscape across Southern California, Arizona, New Mexico, Texas, and Florida. Spanish styling was popularized in Hollywood when celebrities built Spanish Colonial style homes for their personal residences. These homes feature tile roofs, stucco and painted stucco exteriors, and rounded doorways and windows.

## MODERN



## KEY FEATURES:

- Smooth lines
- Large amount of windows
- Based off of modern machines

SUGGESTED STAIR SYSTEMS:

- Loft

Contemporary homes
feature sparse millwork
and have a stark yet simple
architectural design. Stair
systems would typically be
dramatic and smooth.

Contemporary design draws upon the design aspects of the machine age. Inspired by the lines of trains and airplanes, architects in the 1930's began designing for the future. Walls are typically smooth with continuing windows that give a seamless appearance. These designs incorporate characteristics of Art Nouveau as well as architectural features of the Bauhaus.

## architectural

| GREEK REVIVAL |  |  |
| :---: | :---: | :---: |
|  | KEY FEATURES: <br> - Symmetrical <br> - Columns <br> - Small hidden windows <br> - Reminiscent of Greek temple <br> SUGGESTED STAIR SYSTEMS: <br> - Sheraton <br> - Hampton <br> - Box Newels | Greek Revival became popular in the US in the 1800's. Many early public buildings show Greek Revival characteristics, such as columns, symmetrical design, and hidden, understated windows. Many argue that there is very little difference between Greek Revival and classic Colonial styles. The main difference is that houses that have an overall appearance similar to a Greek temple are considered Greek Revival. |

## BROWNSTONE



## KEY FEATURES:

- Brick construction
- Flat roof design
- Simple windows
- Multiple stories

SUGGESTED STAIR SYSTEMS:

- Traditional
- Hampton
- Box Newels
- Iron

Usually covering an entire city block, Brownstones became popular in Eastern cities like New York in the early 1800's. The gained their name as many were trimmed with chocolate sandstone, otherwise called Brownstone. Primarily constructed of brick, they take on characteristics of the cities in which they are built. However, designs remain consistent with flat roofs, simple windows, and multiple stories.

## RAMBLER

KEY FEATURES:

- Split-level design
- Traditional styling
- Greater light to lower story

SUGGESTED STAIR SYSTEMS:

- Mission
- Iron

Many 1950's
Ramblers are being updated around the US. The split-level design allows for r

The raised ranch, or Rambler style homes became popular in the 1950's. The key element was a raised basement that allowed for more natural light and split the living space in two. The layout was thought to keep heavy traffic out of the living space of the home. Architectural elements included many windows, a separated floor plan, and traditional styling.

## stair design

## ELEVATE

THE CONCEPTS

| POST |
| :---: |
| =TO - |
| POST |
| Handrail runs |
| between |
| a series of |
| newels utilizing |
| a gooseneck |
| fitting to |
| compensate |
| for transitions |
| in rise. |




## IDENTIFY THE

ARCHITECTURAL
THEME

It is first important to identify the architectural theme of the home. Pages 65-68 outline several common home styles to help you with your determination. The wonderful part about designing your staircase is that you can customize it even further by picking the colors on your palette. What we attempt to do is aid you by offering suggestions to add consistency to your design.

## CHOOSE YOUR

## ACCESSORIES

ICING ON
THE CAKE


SELECT YOUR PREFERRED SPECIES OF WOOD (OR WOOD \& IRON COMBINATION)

The majority of this catalog shows raw, unfinished red oak stair components. Red oak, because of its timeless beauty and durability, has long been the standard choice for flooring and stair parts. Many people choose their wood species based on flooring options, availability of the specie, cost, and even matching the wood of their furniture. We have also provided several stain color options on the inside back tab of the cover to show what effect stain can have on your specie of wood - often changing the look altogether. In addition to wood, Fitts' iron is available in eight unique finishes to further accent the beauty of your home.

Sometimes the perfect shoes make the outfit. Do you want wood treads? Carpet? Do want to match your wall rail brackets to your door hinge color? All of these choices are the icing on the cake. Be fearless. Be bold. Let your stairs take your home to the next level.



## CREATING YOUR <br> PERFECT STAIRCASE

## CHOOSE POST-TO-POST OR OVER-THE-POST

Page 69 shows a simplified example of a post-to-post (PTP) and an over-the-post (OTP) stair case. The choice is completely up to you! If your style draws you to the clean lines of continuous handrails, then an OTP system would be the way to go. If you prefer the look of box newels, or newels with decorative tops, then the PTP system may be a better option for you. You can also make rail transitions more decorative by combining the two styles and utilizing fittings that transition into the newel rather than running over the top of it. This is known as a railing that runs post-topost with fittings.

CHOOSE YOUR BALUSTERS

ACCENT THE DESIGN

- There are many systems of products that work together in families. If you are choosing wood products, you can easily select balusters that match the turning of the newel post you have selected. You can also mix and match, selecting square balusters with no turning details. If you are looking for different materials, iron is a great option. Iron balusters and the variety of details that they offer can provide a unique layout pattern option for your home. You can also go bold and create your own design. See page 88 for a preview of Fitts' new interactive baluster layout simulator for ideas.


## CHOOSE YOUR HANDRAIL

SOMETHING TO HOLD ON TO
Once you have selected your newel post, you will notice that we have created systems of products that work in conjunction with one another. This does not limit your handrail or baluster selection to one particular family. It is your design! These systems simply work together based on size proportion and availability of fittings for the handrails. Ultimately it is important that if you have chosen an OTP rail system that the profile of handrail you have selected has corresponding fittings available. Certain rails do not have fittings due to their sizes and the limited geography where they pass code. Always check local building codes before purchasing or installing stair parts.

-


Selecting a newel post can very quickly determine both your rail orientation (PTP or OTP) and streamline your stair system decision. If you are choosing box newels or a newel with a ball top detail, you have already selected a post-to-post rail system. If you decide you are set on an iron newel post or a round Sheraton F4454, this will lend itself to an over-the-post railing system. Factors including size of the newel and visual impact that it will make at the beginning of the staircase are important to determine.


## PRODUCTS PICTURED

LEFT • NEWEL: F4091 • BALUSTER: F5360-PR • HANDRAIL: F6210-P


Mixing traditional styles of stair products with contemporary balustrade profiles can quickly modernize the home.







PRODUCTS PICTURED

ABOVE • NEWEL: F4091-RP

- BALUSTER: FIH5530-44AB
\& FIH5571-44AB • SHOES:
FI3102AB-2 • HANDRAIL: F6010

RIGHT • NEWEL: F4010 •
BALUSTER: F5060-PR • HANDRAIL: F6010 • FITTING: CUSTOM


■

The use of painted balustrade can lighten the appearance of the room. thus opening up the space and making the room look larger.

RIGHT • BALUSTER: 5911-PR • HANDRAIL: F6210 \& F6210-BR

BELOW • NEWEL: F4091-PR


LEFT • NEWEL: F4091-PR • BALUSTER: F5360-PR • HANDRAIL: F6210-P

BELOW • NEWEL: F4410 • BALUSTERS:
FI5512-44 \& FI5515-44 • HANDRAIL:
F6210 • FITTINGS: F7210 \& F7230


RIGHT • NEWEL: F4091• BALUSTERS: FIH551244RB \& FIH5560-44RB • HANDRAIL: F6010

BELOW • NEWEL: F4454-FL•BALUSTER: F5415-FL-PR • HANDRALL: F6410 • FITTINGS: F7430 \& F7435


## 

## Y $\because \equiv \equiv \equiv \equiv$




## DID YOU KNOW?

Geometric patterns create a captivating focal point in the home. The layout can
be as simple or as intricate as you can
imagine. See page 88 for a preview
of Fitts' new interactive baluster layout simulator for ideas.

PRODUCTS PICTURED

RIGHT • NEWEL: F4091-PR •
BALUSTERS: FIH5563-44BS \& FIH5560-44BS •SHOES: F3101BS

- HANDRAIL: F6210

BOTTOM LEFT • BALUSTER: F5060PR • HANDRAIL: F6010-P

BOTTOM CENTER • NEWEL: F4091-PR • BALUSTERS: FIH556344BS \& FIH5560-44BS • SHOES:

F3101BS • HANDRAIL: F6210

BOTTOM RIGHT • NEWEL: F4091• BALUSTER: F5360-PR • HANDRAIL: F6210-P

$\begin{array}{lllllllll}T & H & E & B & A & S & \text { I } & \text { C }\end{array}$

## Baluster:

A support used to fill the open area between the rail and the stair tread or knee wall.

## Balustrade:

A complete rail system that includes the handrail, balusters, and newel posts.

## Box Newel Post:

An oversized square newel that is usually hollow and is used in a post-to-post balustrade system.

## Bullnose Starting Step or Tread:

A starting tread that has one or both ends rounded to a semicircle and projects beyond the face of the stair stringer.

## Fitting Cap:

The part of the fitting that accepts the newel post; used in conjunction with a pin top newel in an over-the-post balustrade system.

## False Tread Caps:

A piece attached to the end of a rough tread to simulate solid wood treads, usually with a carpet runner down the steps.

## Fillet:

A thin strip that is usually flat on one side and fits into the plow of a piece of handrail.

## Gooseneck:

A fitting that is used in the transition of a handrail to a landing or balcony; compensates for the change in the rise of the stair and may make a change in direction.

## Handrail:

The top rail used in a balustrade system; provides a gripping surface for added support.

## Handrail Fitting:

A part used in a balustrade to compensate for a change in direction. Handrail fittings can be used in both post-to-post and over-the-post balustrade systems.

## Handrail Height:

The vertical distance between the upper surface of the top rail and the leading edge of the tread or the finished floor.

## Landing:

A horizontal platform at the end of a flight or between two flights of stairs, usually used to make a change in direction.

## Landing Newel:

A post used on an intermediate or second floor (balcony); generally used where there is a change in direction or where a rake rail meets a level rail.

## Landing Tread:

A part used as the tread on a landing that forms a level surface with the finished floor on the second floor (balcony). Also used as a level surface to attach balusters.

## Newel:

A large vertical column or post to which the handrail
is attached. Newels provide structural support for the
balustrade.

## Nosing:

The part of a tread that extends beyond the riser; can also extend beyond the fascia on a balcony.

## Open Stair:

A stair that is open on one or both sides, thus allowing riser and treads to be visible.

## Over Easing:

A convex rail fitting used to transition from a rake rail to a
level rail.

## Over-the-Post:

A balustrade system in which the handrail runs over the post and is continuous (uninterrupted).

## Plowed Handrail:

A recessed area in the bottom of a handrail or in the top of a shoe rail; the square top and bottom of a baluster is designed to fit into the plow.

## Post-to-Post:

A balustrade system in which the handrail runs between the newel post, with the top of the post projecting above the rail.

## Quarter Turn:

A rail fitting that makes a 90 degree or right angle turn.

## Quarter Turn Cap:

A quarter turn cap is made to mount on top of a pin top newel in an over-the-post rail system.

## Rake:

The angle or slope of a stairway that is determined by the rise and run.

## Rake Rail:

Rail section that runs parallel to the slope of the stairs.
Rise:
The vertical distance from one tread in a stair to the next.

## Riser:

The vertical face of a stair step.

## GLOSSARY

## Rosette:

A decorative trim part used where railing runs directly into a wall; provides a surface for anchoring.

## Run:

The horizontal width of a tread between the faces of adjacent risers.

## Shoe Rail:

The molding on top of a stair stringer upon which the balusters rest.

## Skirt Board:

A piece of finishing board used to cover structural supports or stringers of the stairs.

## Starting Fitting:

The fitting at the bottom of a stair.

## Starting Newel:

The newel post used at the beginning of the balustrade railing.

## Starting Step:

The first tread and riser of a staircase.

## Tandem Cap:

A rail fitting used to make a break in a straight rail section to allow attachment of a newel.

## Tread:

The horizontal part of the step (includes the nosing). The walking or stepping surface of the stair.

## Tread Return:

In an open stair, this is the continuation of the horizontal rounded edge of the tread beyond the stair stringer.

## Up Easing:

The concave rail fitting that is used to make the transition from a rake rail to the horizontal piece of a gooseneck fitting or starting fitting.

## Volute:

The spiral starting of the handrail at the foot of a staircase.

## Winder Tread:

A tread that is wide at one end and narrow at the other and is used for carrying stairs around curves or angles, as on a spiral staircase.


| F4097-RP | 25 | F5360-CH | 31 |
| :---: | :---: | :---: | :---: |
| F4101-BT | 31 | F5360-PR | 31,32 |
| F4140 | 41 | F5405 | 35 |
| F4140-60 | 41 | F5405-FL | 35 |
| F4142 | 41 | F5405-PR | 35 |
| F4146 | 41 | F5405-TW | 33 |
| F4210 | 40 | F5415 | 35 |
| F4210-48 | 40 | F5415-FL | 35 |
| F4215 | 40 | F5415-PR-32 | 35 |
| F4240 | 39 | F5415-PR | 35 |
| F4242 | 39 | F5415-PR-FL | 35 |
| F4245 | 39 | F5415-TW | 33 |
| F4246 | 39 | F5610 | 39 |
| F4410 | 36 | F5611 | 39 |
| F4410-FL | 36 | F5611-PR | 39 |
| F4410-TW | 34 | F5801-PR | 61 |
| F4415 | 36 | F5905 | 37 |
| F4415-FL | 36 | F5905-FL | 37 |
| F4415-TW | 34 | F5911 | 37 |
| F4418 | 36 | F5911-FL | 37 |
| F4418-FL | 36 | F5911-PR | 37 |
| F4418-TW | 34 | F60-KIT | 25 |
| F4440 | 35 | Hand |  |
| F4440-FL | 35 | Part \# | Page \# |
| F4440-TW | 33 | F6001-P | 46,31 |
| F4442 | 35 | F6001-P1 | 46 |
| F4442-FL | 35 | F6002 | 45 |
| F4442-TW | 33 | F6002-P | 45,32 |
| F4445 | 35 | F6005 | 45,31 |
| F4445-FL | 35 | F6006 | 46, 31, 33, |
| F4445-TW | 33 |  | 36,37,39 |
| F4446 | 35 | F6007 | 46 |
| F4446-FL | 35 | F6010 | 45, 41, 43 |
| F4446-TW | 33 |  |  |
| F4454 | 36 | F6010-P | 45, 41, 43 |
| F4454-FL | 36 | F6010-BR | 46, 42, 44 |
| F4454-TW | 34 | F6019 | 45,31 |
| F4500 | 39 | F6040 | 46 |
| F4501 | 39 | F6042 | 46 |
| F4503 | 39 | F6045 | 46, 37, 39, |
| F4505 | 39 |  | 41,43 |
| F4540 | 39 | F6050 | 46 |
| F4545 | 39 | F6084 | 45,29 |
| F4640-48 | 41 | F6210 | 45,39 |
| F4640-54 | 41 | F6210-P | 45,39 |
| F4640-60 | 41 | F6210-BR | 46,40 |
| F4641-60 | 41 | F6310 | 45, 33, 36 |
| F475-KIT | 23,26 | F6310-P1 | 45,33,36 |
| F475-PR-KIT | 23,26 | F6410 | 45, 33, 36 |
| F4910 | 38 |  |  |
| F4910-FL | 38 | F6410-P | 45, 33, 36 |
| F4915 | 38 | F6410-BR | 46,34,36 |
| F4915-FL | 38 | F6700 | 45,29 |
| F4940-52 | 37 | F6700-P | 45,32 |
| F4940-52-FL | 37 | F6700-P1 | 45,32 |
| F4942-FL | 37 | F6710 | 45,37,39 |
| F4946 | 37 |  |  |
| F4946-FL | 37 | F6710-P | 45,39 |
| Balusters |  | F6710-P1 | 45,37,39 |
| Part \# | Page \# | F6710-BR | 46,38,40 |
| F5005 | 39 | F6770 | 45 |
| F5005-PR | 39 | F6770-P | 45,32 |
| F5014 | 35 | F6770-P1 | 45,32 |
| F5014-FL | 35 | F6910 | 45,37 |
| F5015 | 41,43 | F6910-P | 45,37 |
| F5015-PR | 41, 43, 59 | F6910-BR | 46,38 |
| F5017 | 41,43 | Handrail Fittings |  |
| F5019 | 37 | Part \# | Page \# |
| F5019-PR | 37 | F7006 | 48 |
| F5020-PR | 37 | F7007 | 48 |
| F5035 | 41,43 | F7008 | 48 |
| F5040 | 41,43 | F7009 | 48 |
| F5060 | 31,32 | F7010 | 47 |
| F5060-CH | 31 | F7011 | 48 |
| F5060-PR | 31,32 | F7011-135 | 48 |
| F5061-PR | 32 | F7012 | 48 |
| F5062-PR | 31 | F7013 | 48 |
| F5067 | 41,43 | F7014 | 48 |
| F5070 | 41,43 | F7015 | 48 |
| F5070-PR | 41, 43, 59 | F7016 | 48 |
| F5071 | 41,43 | F7017 | 52 |
| F5105 | 39 | F7018 | 48 |
| F5109-42 | 37 | F7019 | 48 |
| F5360 | 31,32 | F7020 | 48 |


| F7021 | 48 | F7445 | 47 | F8071-PLY-RH | 51 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| F7021-135 | 48 | F7450 | 49 | F8072-PLY | 51 |
| F7023 | 46 | F7455 | 49 | F8071-RH-EE | 30 |
| F7024 | 46 | F7460 | 49 | F8072-EE | 30 |
| F7025 | 46 | F7465 | 49 | F8075-7 | 51 |
| F7030 | 47 | F7471 | 49 | F8075-8 | 51 |
| F7031 | 47 | F7476 | 49 | F8076-PLY | 51 |
| F7035 | 47 | F7481 | 49 | F8080 | 52 |
| F7036 | 47 | F7486 | 49 | F8080-13 | 52 |
| F7038 | 52 | F7489 | 49 | F8081 | 52 |
| F7040 | 47 | F7490-2 | 49 | F8090-3-1/2 | 52 |
| F7041 | 47 | F7495-2 | 49 | F8090-5-1/4 | 52 |
| F7045 | 47 | F7499 | 49 | F8090-5-EE | 30 |
| F7046 | 47 | F7710 | 47 | F8095 | 52 |
| F7050 | 49 | F7711 | 48 | F8099-NECK | 52 |
| F7055 | 49 | F7712 | 48 | F8099-BASE | 52 |
| F7060 | 49 | F7713 | 48 | F8099-SBASE | 52 |
| F7065 | 49 | F7714 | 48 | F8422 | 52 |
| F7071 | 49 | F7719 | 48 | F8630 | 50 |
| F7076 | 49 | F7720 | 48 | F8650 | 50 |
| F7081 | 49 | F7721 | 48 | Hemlo |  |
| F7086 | 49 | F7721-135 | 48 | Newe |  |
| F7089 | 49 | F7730 | 47 | Part \# | Page \# |
| F7090-2 | 49 | F7735 | 47 | FH4000-460 | 58 |
| F7090-WC | 49 | F7740 | 47 | FH4000-460-CH | 58 |
| F7095-2 | 49 | F7745 | 47 | FH4005 | 58 |
| F7095-WC | 49 | F7760 | 49 | FH4010 | 60 |
| F7099 | 49 | F7765 | 49 | FH4013 | 60 |
| F7206 | 48 | F7771 | 49 | FH4014 | 60 |
| F7207 | 48 | F7776 | 49 | FH4015 | 60 |
| F7208 | 48 | F7781 | 49 | FH4018 | 60 |
| F7209 | 48 | F7786 | 49 | FH4040-BT | 59 |
| F7210 | 47 | F7789 | 49 | FH4042-BT | 59 |
| F7211 | 48 | F7799 | 49 | FH4045-BT | 59 |
| F7211-135 | 48 | F7906 | 48 | FH4046-BT-60 | 59 |
| F7212 | 48 | F7907 | 48 | FH4058-BT | 59 |
| F7213 | 48 | F7909 | 48 | FH4090 | 58 |
| F7214 | 48 | F7910 | 47 | FH4091 | 58 |
| F7215 | 48 | F7911 | 48 | FH4105 | 58 |
| F7216 | 48 | F7911-135 | 48 | FH4205 | 58 |
| F7218 | 48 | F7912 | 48 | FH4500 | 57 |
| F7219 | 48 | F7913 | 48 | FH4501 | 57 |
| F7220 | 48 | F7914 | 48 | FH4506 | 57 |
| F7221 | 48 | F7919 | 48 | FH4840 | 61 |
| F7221-135 | 48 | F7920 | 48 | FH4842 | 61 |
| F7230 | 47 | F7921 | 48 | FH4846 | 61 |
| F7231 | 47 | F7921-135 | 48 | Balust |  |
| F7235 | 47 | F7930 | 47 | Part \# | Page \# |
| F7236 | 47 | F7931 | 47 | FH5005 | 57 |
| F7240 | 47 | F7935 | 47 | FH5015 | 59 |
| F7241 | 47 | F7936 | 47 | FH5015-LE | 59 |
| F7245 | 47 | F7940 | 47 | FH5040 | 59 |
| F7246 | 47 | F7945 | 47 | FH5050 | 59 |
| F7260 | 49 | F7971 | 49 | FH5060 | 58 |
| F7265 | 49 | F7976 | 49 | FH5060-CH | 58 |
| F7271 | 49 | F7981 | 49 | FH5061 | 58 |
| F7276 | 49 | F7986 | 49 | FH5062 | 58 |
| F7281 | 49 | F7989 | 49 | FH5070 | 59 |
| F7286 | 49 | F7999 | 49 | FH5070-LE | 59 |
| F7289 | 49 | Starting Steps, Treads \& Mouldings |  | FH5105 | 57 |
| F7290-2 | 49 |  |  | FH5360 | 58 |
| F7295-2 | 49 | Part \# | Page \# | FH5360-CH | 58 |
| F7299 | 49 | FP6015 | 40, 42, 44, | FH5610 | 57 |
| F7317 | 52 |  | 52,60 | FH5611 | 57 |
| F7337 | 52 | FP6415 | 34,36,52 | FH5801 | 61 |
| F7338 | 52 | FP6715 | 38,40,52 | FH5802 | 61 |
| F7406 | 48 | FP6915 | 38,52 | Handrails |  |
| F7407 | 48 | F8010 | 50 | Part \# | Page \# |
| F7409 | 48 | F8010-KIT | 50 | FH6006 | 57, 58, 61, |
| F7410 | 47 | F8011 | 50 |  | 63 |
| F7411 | 48 | F8015 | 50 | FH6007 | 63 |
| F7411-135 | 48 | F8028 | 52 | FH6010 | 59,63 |
| F7412 | 48 | F8029 | 52 | FH6010-P | 58,59,63 |
| F7413 | 48 | F8040 | 50 | FH6010-BR | 60,63 |
| F7414 | 48 | F8060 | 50 | FH6040 | 63 |
| F7415 | 48 | F8070 | 51 | FH6042 | 63 |
| F7416 | 48 | F8070-EE | 30 | FH6045 | 58,59,61 |
| F7419 | 48 | F8070-EER | 30 |  | 63 |
| F7420 | 48 | F8070-R | 51 | FH6050 | 63 |
| F7421 | 48 | F8070-W2 | 51 | FH6210 | 57,63 |
| F7421-135 | 48 | F8070-W3 | 51 | FH6210-P | 57, 58, 63 |
| F7430 | 47 | F8070-WP | 51 | FH6243 | 61,63 |
| F7435 | 47 | F8071-EE | 30 | FH6244 | 61,63 |
| F7440 | 47 | F8071-PLY-LH | 51 | FH6601 | 63 |



# stair installation manual 

W W W . F I T T S . C O



Do you have a question about stair installation? Whether you're a beginner or a veteran installer, find your answer here.

Fitts has compiled years of stair installation recommendations into one easy guide.

WWW.FITTS.COM


## FITTS



Founded in 1947 from simple beginnings in the quaint southern town of Tuscaloosa, Alabama, Fitts Industries' commitment to manufacturing excellence and focus on customer care has enabled it to become one of the largest stair part manufacturers in the United States.

As Americans returned home following the end of World War II, focused on the future, the country began retooling for new growth and prosperity. Frank Fitts Jr. embarked on his venture designing and producing precision wood components for the furniture industry. With an inquisitive mind and a desire to try new things, Frank pioneered processes which were innovative and set the tone for alternative products and ventures. Fitts quickly became a going concern, and in the early 80's he sold his company to family members Frank and Lewis Fitts.

The modern era of the company began as Fitts was contracted to make stair balustrade for an industry in great need of innovation and capacity, and there the company found its niche. One of the first manufacturers to create and warehouse products for its customers' needs, Fitts

## DID YOU KNOW?

Fitts' expertise in kiln drying and conversion of lumber, in addition to second generation wood turning knowledge, facilitates the creation of timeless and durable products
for your home.
quickly rose as an industry leader.

Today, our company remains deeply rooted in the principles which laid the foundation that supports Fitts Industries' success and longevity.

Utilizing revolutionary vision and technique, our innovative concepts produce sleeker designs and better products which are shaping the modern era of staircases and redefining the relationship between the utilitarian and the aesthetic.

FAMILY-OWNED \& OPERATED | Fitts is a family owned and run manufacturer of high quality stair components. Our ownership is skilled in wood conversion as well as manufacturing wood turnings and linear moulding and millwork.

IN-HOUSE MANUFACTURING | Any wood product that we offer can be made in-house! This gives us the ability to meet your needs on short notice that our competitors cannot offer.

CUSTOM CAPABILITY | Fitts can manufacture custom handrail fittings, starting steps, and radius landing tread, as well as create custom turnings on a CNC copy lathe.

FINISHED GOODS INVENTORY | Fitts stocks more than 2.5 million dollars in finished goods inventory in each of its two warehouses, which are located in Tacoma, Washington and Tuscaloosa, Alabama. Products are inventoried using a warehouse management system that allows both locations to view a real time picture of available products.

BROAD OFFERINGS | Fitts provides one of the most comprehensive stair component selections. We offer 12 species of wood, and over 40 iron balusters and newels in 6 finishes. These components are designed to be complete product systems. We are proud to offer 23 wood systems and 11 systems in wrought iron.

MADE IN THE USA | If you want a truly American made wood stair component, we can make it!


CUSTOMER SERVICE | When you call Fitts, you are greeted by a knowledgeable and helpful customer service representative, not an electronic answering service or outsourced call center. Our production personnel will recognize you by your name (not your account number) and will be familiar with your orders. With Fitts, you will never just be one of many.

PERSONAL RELATIONSHIPS | Fitts hires only the most respected and hard-working sales representatives in the United States and Japan. They are independent contractors that represent an array of related building materials so that they have a diverse offering to fit your company's needs. Fitts' goal is to become an important part of your business plan, as well as a trusted partner for the future.

QUALITY \& SIMPLICITY | Fitts realizes that what reigns is true quality. We do not focus attention on fancy connection hardware or complicated systems. We do believe in saving you money by making the product right the first time. We thoroughly test our components so that tolerances between fittings and rails remain true and you can be confident when using our products in the field.

LONGEVITY \& CONSISTENCY | Fitts has been in business for over 60 years, and our philosophies remain the same. We continue to grow and adapt to the market and the needs of our customers, and our commitment to quality in craftsmanship is unwavering.

MARKETING MATERIAL | Fitts offers full color literature and fliers of all stair components and systems. Fitts operates an interactive website at www.fitts.com that will allow you to download CAD files, view our electronic catalog, and utilize our new interactive stair design tool. We also offer a full line of handmade retail displays that are a fine addition to any showroom.

## CONTACT US

JOIN THE CONVERSATION

## LOCATIONS

## ALABAMA:

2211 Greensboro Avenue
Tuscaloosa, AL 35401

Toll Free:
1.800.633.4213

Phone:
Fax:
Email:
Sales Email:
1.205.345.5188
1.205.758.7724 info@fitts.com orders@fitts.com

HOURS OF OPERATION:
Monday-Friday 7:30-4:30 CST
$\qquad$

## WASHINGTON:

5640 South Durango Street Suite B
Tacoma, WA 98409
Toll Free:
1.800.633.4213

Phone:
1.253.474.2923
1.253.474.0408
info@fitts.com
orders@fitts.com
Email:
Sales Email:
HOURS OF OPERATION:
Monday-Friday 7:00-4:00 PST

## ON THE WEB

WWW.FITTS.COM

## WHERE TO BUY

WWW.FITTS.COM/WHERE-TO-BUY

Find us on these platforms for up-to-date news and product information:

## NEW \& TRENDING

ON POINT STYLE

In a constant state of innovation, Fitts proudly adds these brand new and dynamic products to its timeless and widely recognized collection of stair systems.

## (入) Löft ${ }^{T M}$ Modern Dado Top Newels


(7) Linz Modern Balustrade

(2) VERSA TREAD ${ }^{\text {TM }}$ Reversible Tread Design

US Patent Pending


## WOOD SPECIES

TIMELESS BEAUTY \& WARMTH

## SALES TOOLS <br> MAKE AN IMPACT ON YOUR CUSTOMER

Fitts offers a wide variety of sales tools, including print and electronic versions of literature and fliers, as well as standard and customized displays for our select dealers across the United States and Japan. We also offer a full line of handmade retail displays that are a fine addition to any showroom.

A100 • Brand new full color catalog for 2020 with high resolution product photography and 14 pages of gallery photos!


A308 • Wood Carousel Display A309 • Forged Iron Carousel Display


Contact your Fitts sales representative about becoming an authorized dealer of Fitts stair systems today!



[^0]:    *KITS SOLD SEPARATELY FROM NEWELS. PRIMED NEWELS INCLUDE PRIMED CAPS

[^1]:    Red Oak Hard Maple

[^2]:    *Other species available upon request

[^3]:    *Handrails may not meet graspability codes. Please check local building codes before installing.

